

Submersible Motor Pump

Fields of Application

- General water supply
- Sprinkling systems, small irrigation systems
- Washing plants (floors, cars, etc.)
- Rain water utilisation
- Extraction of water from wells, reservoirs, cisterns

Medium Handled

Clean to turbid water not containing aggressive, abrasive or solid substances.

Operating Data

Capacity Q up to 8 m^3 //h, 2.22 l/s

Discharge head H up to 65 m

Temperature of

medium handled t up to 35 $^{\circ}$ C

Design

Fully or partly submerged multistage, close-coupled centrifugal pump (minimum immersion depth: 0.1 m), with low-level inlet and suction strainer with a max. mesh size of 2.5 mm.

Shaft Seals

Pump end: mechanical seal Motor end: mechanical seal

Materials

Pump casing Stainless steel Stage casing Stainless steel Impeller Stainless steel Motor housing Stainless steel Shaft Stainless steel

Mechanical seal

on motor end Steatite, carbon, NBR

on pump end Aluminium oxide, carbon, NBR Lubricating oil White oil (food and drug approved)

Drive

Jacket-cooled, single-phase a.c. motor with integrated thermal protection, 230 V, IP 68, including 23 m motor connection cable, starting device with capacitor and mains plug.

Jacket-cooled, three-phase motor, 400 V, IP 68, including 23 m

connection cable.

Bearings

Grease-lubricated deep-groove ball bearings sealed for life.

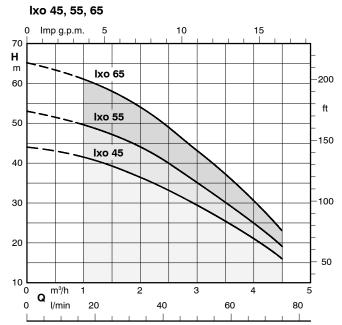
Conformity Mark

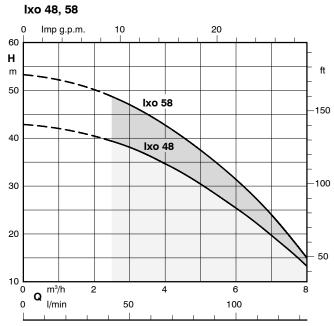
(= meets the European standards.





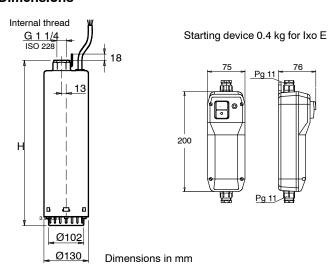
Pump Characteristic Curve





lxo	Number of stages	Iso 228	P ₁	P ₂	1~230 V	3~400 V	Capacitor		Cable H07 RNF	Ident. No.	Weight
			kW	kW	Α	Α	μF	V	m		kg
45E	4	G 1 ¹ / ₄	0.85	0.55	4	-	20	450	23	39 019 480	15.3
55E	5		1.1	0.75	5	-	20	450	23	39 019 481	16.4
65E	6		1.3	0.9	6	-	25	450	23	39 019 482	17.6
48E	4		1.3	0.9	6	-	25	450	23	39 019 483	16.8
58E	5		1.55	1.1	7	-	25	450	23	39 019 484	17.2
45D	4	G 1 ¹ / ₄	0.85	0.55	-	1.6	-	-	23	39 019 485	14.3
55D	5		1.1	0.75	-	1.9	-	-	23	39 019 486	14.8
65D	6		1.3	0.9	-	2.2	-	-	23	39 019 487	16.1
48D	4		1.3	0.9	-	2.2	-	-	23	39 019 488	15.2
58D	5		1.55	1.1	-	2.6	-	-	23	39 019 489	15.7

Dimensions



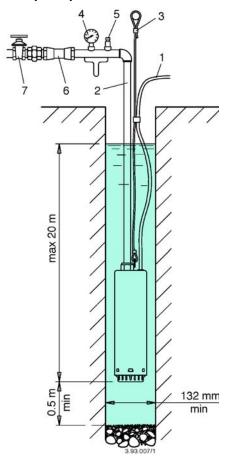
Pumps	Н
	(mm)
Ixo 45 E/D	448
Ixo 55 E/D	472
Ixo 65 E/D	496
Ixo 48 E/D	448
Ixo 58 E/D	472

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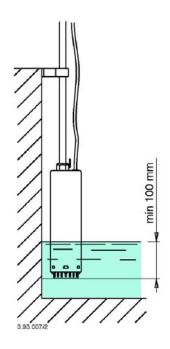


Typical Installation

Pump suspended



Minimum immersion depth



Horizontal installation

Only possible for Ixo 45 and Ixo 48. The pump must be fully submerged.

- Power supply cable
 Discharge line
 Securing rope
 Pressure gauge
- 3 4 5
- Vent valve
- Non-return valve
- Gate valve

Pump Accessories

			≈kg
Stainless steel wire rope 15 m, with fastening elements			1.0
Fastening rope of nylon, 15 m		39 019 788	0.5
Non-return valve made of brass Double socket Rp 1 ¹ / ₄ , internal thread		01 041 318	0.5
Nipple joint made of brass R 1 ¹ / ₄ , external thread (required for direct connection between pump and non-return valve)		00 240 354	0.3
Reducing socket made of brass, Rp 1 ¹ / ₄ x 1		01 063 985	0.3
Connection part made of brass External thread G 1 ¹ / ₄ / internal thread G 1		39 019 530	0.5
	3 m 5 m	11 037 759 11 037 760	0.6 0.9
Weight for float switch		01 076 688	0.3

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, ,	le-phase a.c. variant e-phase variant	Ident. No.	≈ kg	
Steckmat safety switch Fast shutdown within approx. 0.03 seconds ever slight, harmless leakage currents as low as appr	00 534 217	0.4	X	
Cervomatic EDP.2 automatic control unit For description see Cervomatic EDP.2 type serie	01 185 581	3.3	D	
Controlmatic E automatic control unit For description see Controlmatic E type series b	90 053 395	1.3	Е	
Mains water back-up equipment consisting of:				
Float switch and switching plug	cable length 10 m cable length 20 m	40 981 828 40 981 043	1.4 2.6	X X
Solenoid valve with 3 m cable and shockproof plug	R ¹ / ₂ R 1 R 2	40 981 618 42 207 828 19 071 879	2.3 3.0 4.5	X X X

Product Features to Our Customers' Benefit Low current requirement at high efficiency Your benefit: Supplied with 23 m cable Economic operation Your benefit: (low watt requirement -Can be submerged up to a high output) depth of 20 m Pump casing, stage casing, impeller, motor housing and Integrated motor protection shaft made of stainless steel Your benefit: Your benefit: No motor overload No corrosion problems Extended service life Double-acting mechanical seal Your benefit: No max. suction lift con- Motor is safely separated straints since the pump is from water submerged in the medium handled Extended service life Your benefit: • No priming time required No suction hose required Low-level inlet with strainer Reliable water supply under Your benefit: unfavourable suction Retains large soldis conditions (suction lift, suction Improved tank capacity line length) utilisation Simple installation and



dismantling

Low-noise operation

Subject to technical modifications without prior notice.