

# CRT, CRTE

Vertical multistage centrifugal titanium pumps  
50/60 Hz



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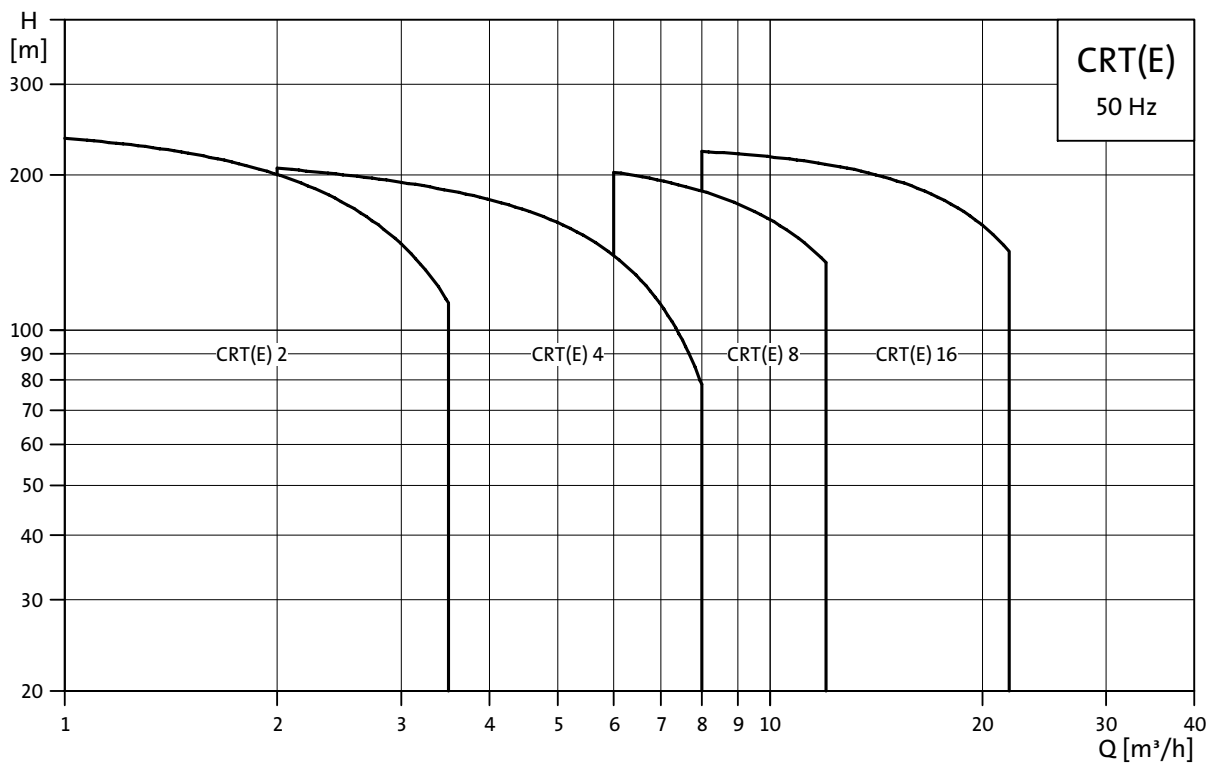
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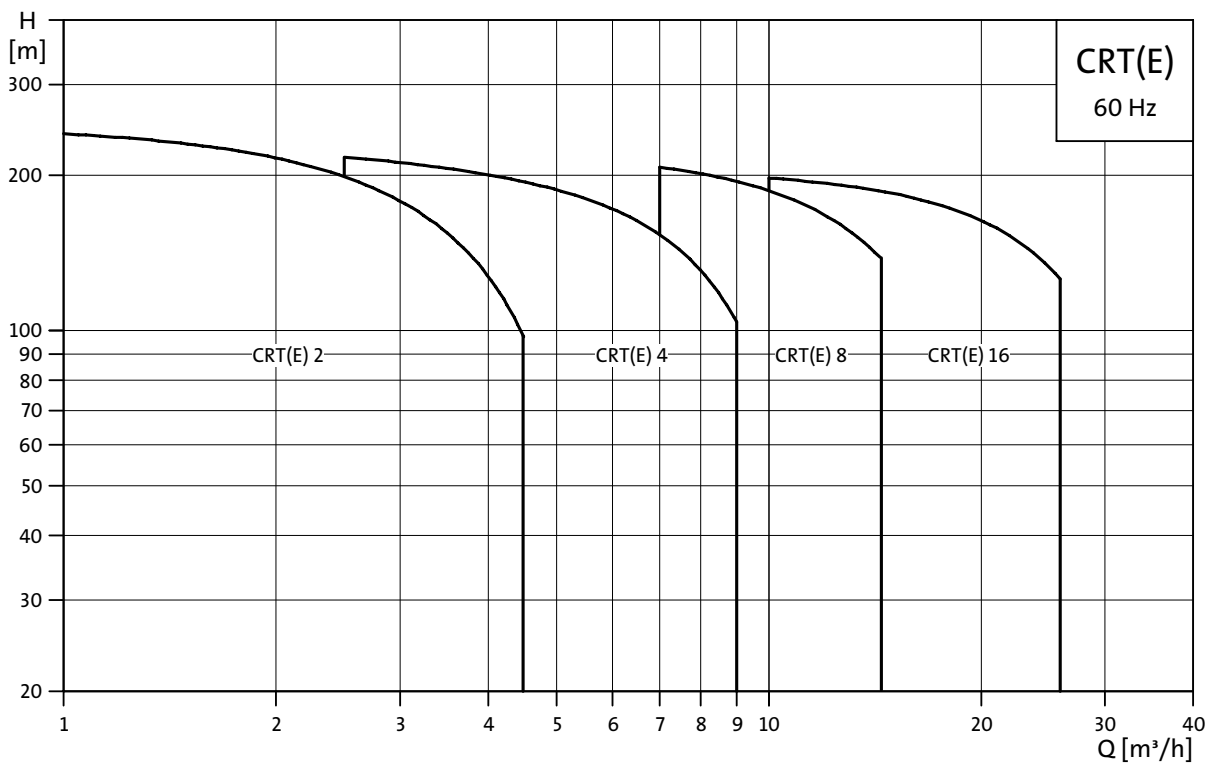
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## Performance range, 50 Hz



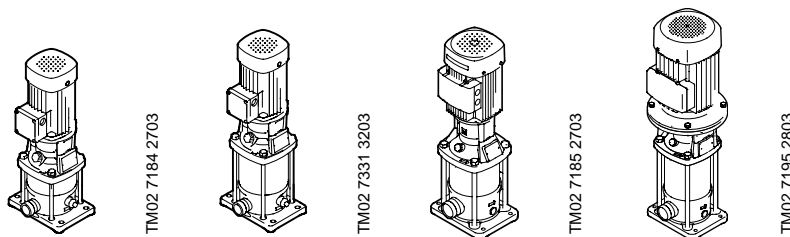
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## Performance range, 60 Hz



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## Product range



Description	CRT(E) 2	CRT(E) 4	CRT(E) 8	CRT(E) 16
<b>Range</b>				
Nominal flow rate [m <sup>3</sup> /h]	2	4	8	16
Maximum pressure [bar]	25	25	25	25
Temperature range [°C]	-20 to +120	-20 to +120	-20 to +120	-20 to +120
Maximum efficiency [%]	48	59	64	70
<b>50 Hz</b>				
Flow range [m <sup>3</sup> /h]	1 - 3.5	2 - 8	6 - 12	8 - 22
Motor power [kW]	0.37 - 3.0	0.37 - 4.0	0.37 - 7.5	2.2 - 18.5
<b>60 Hz</b>				
Flow range [m <sup>3</sup> /h]	1 - 4.5	2 - 9	6 - 14.5	8 - 26
Motor power [kW]	0.37 - 4.0	0.37 - 5.5	0.37 - 11	2.2 - 15
<b>Pipework connection</b>				
PJE coupling with socket for welding/threaded socket	Rp 1½	Rp 1½	R 2	R 2
DIN flange - on request	DN 32	DN 32	DN 50	DN 50

## Applications

Reliable and cost-efficient, CRT pumps handle a variety of liquids from seawater to sodium hypochlorite.

### Excellent corrosion resistance

Titanium is widely used for many industrial applications due to its high resistance to corrosion.

Totally unaffected by corrosive attacks by salt water or marine atmospheres, titanium also has an exceptional resistance to a wide range of acids, alkalis, natural water and industrial chemicals.

The fine corrosion resistance of titanium is due to a stable, protective and strongly adherent oxide film, formed instantly on the metal when a fresh surface is exposed to air or moisture.

## Fields of application

### Marine environment

- Ballast pumps
- Washing/cleaning.

### Pulp and paper industries

- Bleaching solutions.

### Offshore industries and refineries

- Fire fighting
- Cooling.

### Metal-finishing industries (electroplating)

- Copper chloride etching
- Ammonium chloride etching.

### Power generation plants

- FGD (Flue Gas Desulphurisation).

### Food processing, brewing and pharmaceutical industries

- CIP (Cleaning In Place)
- Disinfection.

### Desalination industries

- Reverse osmosis
- Distillation.

### Chemical processing industries

- Chlorine and chlorates
- Organic acids
- Oxidising acids (nitric acid, chromic acid)
- Chloride-containing salts (ferric chloride)
- Inhibited reducing acids.

### Other

- Fish farming
- Aquaria
- Fun water parks.



Fig. 1 CRT pumps

GR7369

## Pump

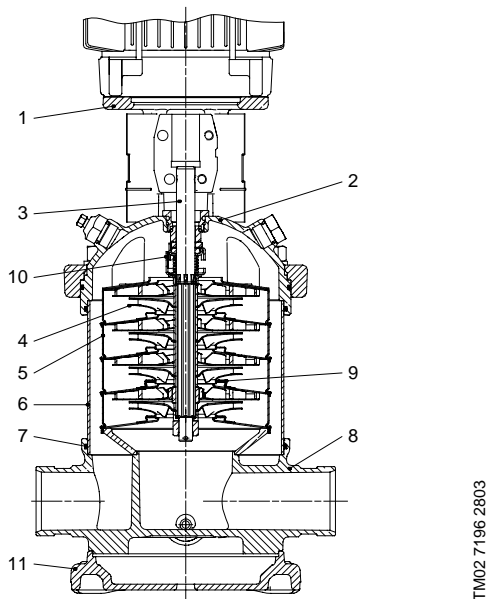
The CRT(E) 2, 4, 8 and 16 pump is a non self-priming, vertical multistage centrifugal pump fitted with a Grundfos standard motor.

The pump consists of a base and a pump head. The pump body and the outer sleeve are fixed between the base and the pump head by means of staybolts. The base has in-line suction and discharge ports. The pump has a maintenance-free mechanical shaft seal with dimensions to DIN 24960.

## Operating conditions

Description	Operating conditions
<b>Liquid temperature</b>	EPDM: -20°C to +120°C FKM: -20°C to +90°C
<b>Ambient temperature</b>	Maximum +40°C
<b>Minimum inlet pressure</b>	According to the NPSH curve + a safety margin of minimum 0.5 metres head

## Sectional drawing



## Materials

Pos.	Description	Materials	EN/DIN	AISI/ASTM
1	Pump head	Stainless steel	1.4308	ASTM 25B
2	Pump head cover	Titanium		ASTM B 265/1993
3	Shaft	Titanium		ASTM B 348/1993
4	Impeller	Titanium		ASTM B 265
5	Chamber	Titanium		ASTM B 265
6	Outer sleeve	Titanium		ASTM B 265
7	O-ring for outer sleeve	EPDM or FKM		
8	Base	Titanium		ASTM B 265
9	Neck ring	PTFE		
10	Shaft seal	AUUE/AUUV		
11	Base plate	Stainless steel	1.4408	CF8M (equal to AISI 316)
	Rubber parts in pump	Same as in shaft seal		EPDM/FKM

## Pumped liquids

Thin, non-explosive liquids, not containing solid particles or fibres. The liquid must not attack the pump materials chemically.

When pumping liquids with a density and/or viscosity higher than that of water, motors with correspondingly higher outputs must be used, if required.

CRT(E) pumps can be used for liquid transfer, circulation and pressure boosting.

## Motor

The motor is a totally enclosed, fan-cooled, 2-pole Grundfos standard motor with principal dimensions in accordance with the IEC and DIN standards.

Electrical tolerances according to IEC 34/EN 60034.

## Electrical data

### CRT pumps

MG motor	
<b>Mounting designation</b>	Up to 4 kW: V 18 From 5.5 kW: V 1
<b>Insulation class</b>	F
<b>Efficiency class</b>	EFF 1
<b>Enclosure class</b>	IP 55 <sup>1)</sup>
<b>50 Hz Supply voltage (tolerance: ±10%)</b>	P <sub>2</sub> : 0.37-1.5 kW 3 x 220-240/380-415 V, 50 Hz P <sub>2</sub> : 2.2-18.5 kW 3 x 380-415 V, 50 Hz
<b>60 Hz Supply voltage (tolerance: ±10%)</b>	P <sub>2</sub> : 0.37-1.1 kW 3 x 220-255/380-440 V, 60 Hz P <sub>2</sub> : 1.5-15 kW 3 x 220-277/380-480 V, 60 Hz

1) IP 44, IP 54 and IP 65 - on request.

### CRTE pumps

	MGE motor (P <sub>2</sub> ≤ 7.5 kW)	MGE motor (P <sub>2</sub> ≥ 11-22 kW)
<b>Mounting designation</b>	Up to 4 kW: V 18 From 5.5 kW: V 1	
<b>Insulation class</b>	F	
<b>Efficiency class</b>	EFF 1 <sup>2)</sup>	EFF 2
<b>Enclosure class</b>	IP 54	
<b>Supply voltage (tolerance: ±10%)</b>	P <sub>2</sub> : 0.37-1.1 kW 1 x 200-240 V, 50/60 Hz P <sub>2</sub> : 0.75-7.5 kW 3 x 380-415 V, 50/60 Hz	P <sub>2</sub> : 11-22 kW 3 x 380-415 V, 50/60 Hz

2) Single-phase MGE motors are EFF 2.

Motors for other voltages are available on request.

### MG motors

Single-phase motors incorporate a thermal overload switch.

Three-phase motors must be connected to a motor starter in accordance with local regulations.

Three-phase Grundfos motors from 3 kW incorporate a thermistor (PTC) according to DIN 44082.

From 0.37 kW to 2.2 kW, Grundfos offers CRT pumps fitted with single-phase MG motors (1 x 220-230 V/240 V).

### MGE motors

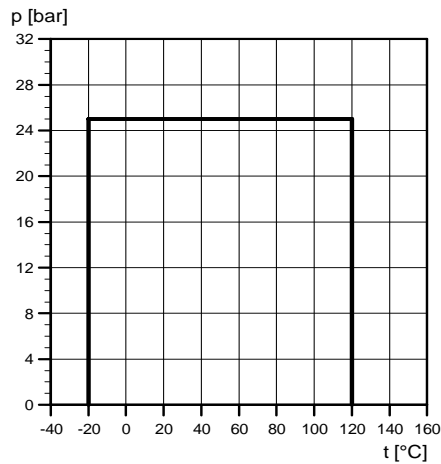
CRTE pumps require no external motor protection. The MGE motor incorporates thermal protection against slow overloading and blocking (IEC 34-11: TP 211).

From 0.37 kW to 1.1 kW, Grundfos offers CRTE pumps fitted with single-phase MGE motors (1 x 200-240 V).

## Type key

<b>Example</b>	<b>CR T E 16 - 3 A - P - A - E AUUE</b>
Pump range	CR T E
Version with vital parts in titanium	16 - 3
Pump with integrated frequency converter	A - P - A
Nominal flow rate [m <sup>3</sup> /h]	E
Number of impellers	16 - 3
Code for pump version	A - P - A
Code for pipework connection	E
Code for materials, excl. plastic and rubber parts (A = basic version)	A - P - A
Code for neck ring material	E
Code for shaft seal and plastic/rubber parts, excl. neck ring	AUUE

## Maximum operating pressure and temperature limits



p = Maximum operating pressure

**Fig. 2** Operating pressure and temperature limits

**Note:** Liquid temperatures above 90°C may involve the risk of periodic noise from the shaft seal.

## Maximum inlet pressure

The following tables show the maximum permissible inlet pressure. However, the actual inlet pressure + pressure against a closed valve must always be lower than the maximum permissible operating pressure.

50 Hz			60 Hz		
CRT(E) 2-2	→ 2-11	10 bar	CRT(E) 2-2	→ 2-6	10 bar
CRT(E) 2-13	→ 2-26	15 bar	CRT(E) 2-7	→ 2-18	15 bar
CRT(E) 4-1	→ 4-12	10 bar	CRT(E) 4-1	→ 4-7	10 bar
CRT(E) 4-14	→ 4-22	15 bar	CRT(E) 4-8	→ 4-16	15 bar
CRT(E) 8-1	→ 8-20	10 bar	CRT(E) 8-1	→ 8-14	10 bar
CRT(E) 16-2	→ 16-17	10 bar	CRT(E) 16-2	→ 16-10	10 bar

## Corrosion resistance

Media	Conc. [%]	Temp. [°C]	Seal face		Bearing
			Binderless tungsten carbide	Silicon carbide	Silicon carbide
Demineralised water		120	●		●
Groundwater		120	●		●
Brackish water		120	●		●
Seawater		80	●		●
Sulfuric acid	3	60		● <sup>1)</sup>	●
Phosphoric acid	30 10	35 60	●		●
Formic acid	50	80		● <sup>1)</sup>	●
Citric acid	50	100	●		●
Oxalic acid	5	20	●		●
Inorganic salts (including FeCl <sub>3</sub> )				● <sup>1)</sup>	●
Sodium hydroxide	10 50	100 60	●		●
Potassium hydroxide	50	20	●		●
Calcium hydroxide	saturated	100	●		●
Ammonium hydroxide	28	100	●		●
Alcohols (except for methanol <sup>2)</sup> ), aldehydes, ketones			●		●

1) Available on request.

2) Titanium is susceptible to stress corrosion cracking (SSC) in methanol and should not be used with methanol.

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## Selection of pumps

Selection of pumps should be based on

- the duty point of the pump (see section 1)
- dimensional data such as pressure loss as a result of height differences, friction loss in the pipework, pump efficiency, etc. (see section 2)
- pump materials (see section 3)
- pump connections (see section 4)
- shaft seal (see section 5).

### 1. Duty point of the pump

From a duty point it is possible to select a pump on the basis of the curve charts shown in the chapter "Performance curves/Technical data", page 12.

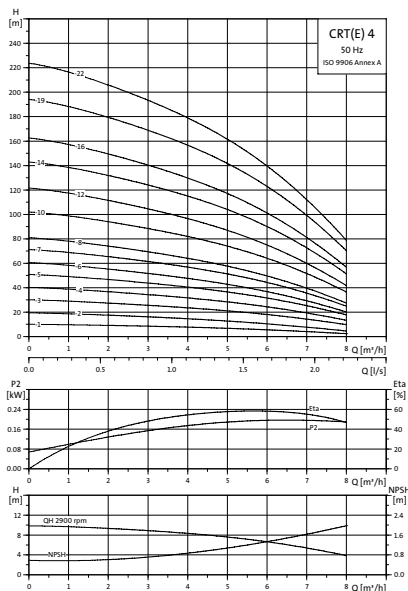


Fig. 3 Example of a curve chart

### 2. Dimensional data

When sizing a pump, the following must be taken into account:

- Required flow and pressure at the draw-off point.
- Pressure loss as a result of height differences ( $H_{geo}$ ).
- Friction loss in the pipework ( $H_f$ ).  
It may be necessary to account for pressure loss in connection with long pipes, bends, valves, etc.
- Best efficiency at the estimated duty point.
- NPSH value.  
For calculation of the NPSH value, see "Minimum inlet pressure - NPSH", page 11.

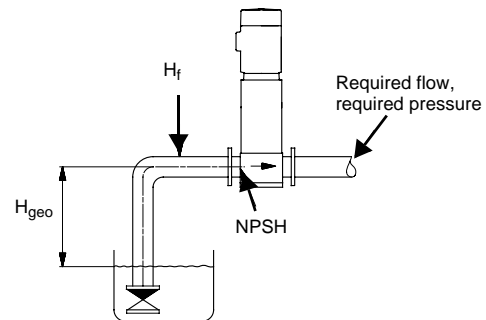


Fig. 4 Dimensional data

### Efficiency

Before determining the point of best efficiency, the operation pattern of the pump needs to be identified.

Is the pump expected to operate at the **same** duty point, then select a CRT(E) pump which is operating at a duty point corresponding with the best efficiency of the pump.

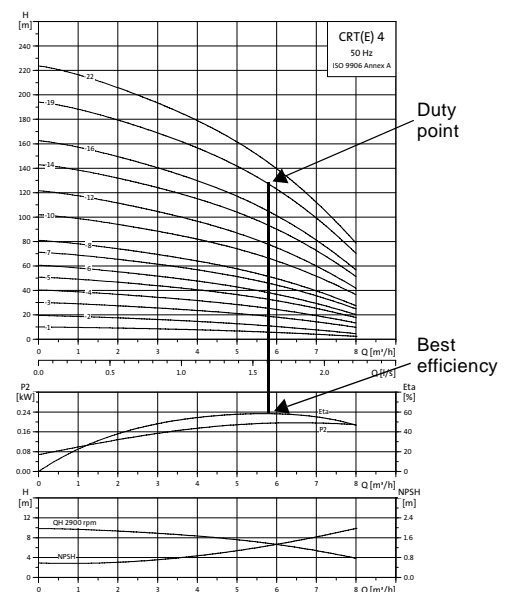


Fig. 5 Example of the duty point of a CRT(E) pump

As the pump is sized on the basis of the highest possible flow, it is urgent always to have the duty point to the right on the efficiency curve (eta) in order to keep efficiency high when the flow drops.

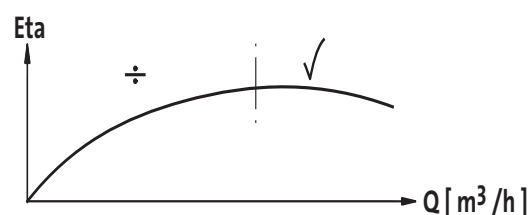


Fig. 6 Best efficiency

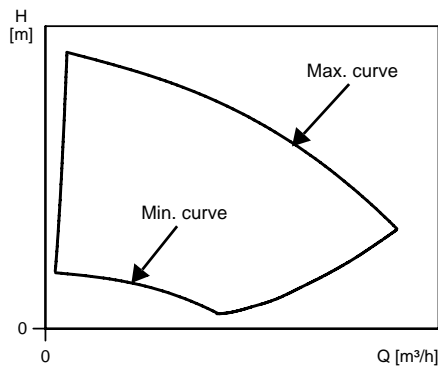


Normally, CRTE pumps are used in applications characterised by a **variable** flow. Consequently, it is not possible to select a pump that is constantly operating at optimum efficiency.

In order to achieve optimum operating economy, the pump should be selected on the basis of the following criteria:

- The max. required duty point should be as close as possible to the QH curve of the pump.
- The required duty point should be positioned so that  $P_2$  is close to the max. point of the QH curve.

Between the min. and max. performance curve E-pumps have an infinite number of performance curves each representing a specific speed. Therefore it may not be possible to select a duty point close to the 100% curve.



**Fig. 7** Min. and max. performance curves

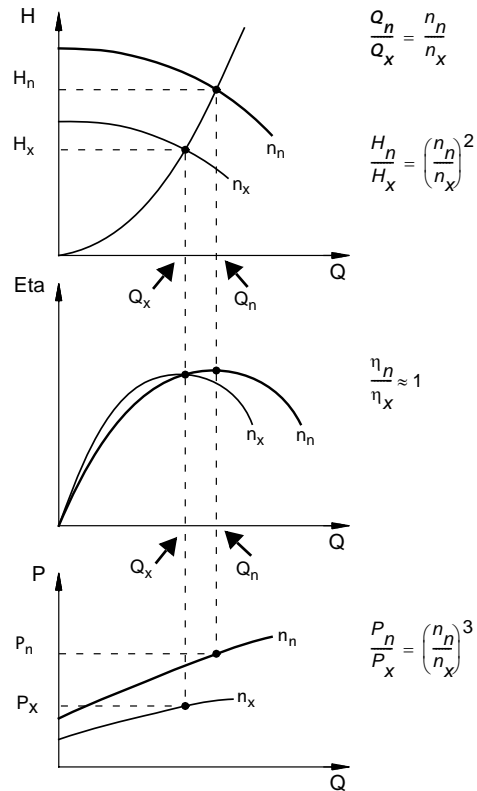
In situations where it is not possible to select a duty point close to the 100% curve, the affinity equations in fig. 8 can be used. The head (H), the flow (Q) and the input power (P) are all the appropriate variables for the motor speed (n).

**Note:**

The approximated formulas apply on condition that the system characteristic remains unchanged for  $n_n$  and  $n_x$  and that it is based on the formula  $H = k \times Q^2$ , where k is a constant.

The power equation implies that the pump efficiency is unchanged at the two speeds. In practice this is **not** quite correct.

Finally, it is worth noting that the efficiencies of the frequency converter and the motor **must** be taken into account if a precise calculation of the power saving resulting from a reduction of the pump speed is wanted.



**Fig. 8** Affinity equations

**Legend**

- $H_n$  Rated head in metres
- $H_x$  Current head in metres
- $Q_n$  Rated flow in  $m^3/h$
- $Q_x$  Current flow in  $m^3/h$
- $n_n$  Rated motor speed in  $min^{-1}$  ( $n_n = 2900 min^{-1}$ )
- $n_x$  Current motor speed in  $min^{-1}$
- $\eta_n$  Rated efficiency in %
- $\eta_x$  Current efficiency in %.

**WinCAPS and WebCAPS**

WinCAPS and WebCAPS are selection programs offered by Grundfos.

The two programs make it possible to calculate the specific duty point and energy consumption of a CRTE pump.

On the basis of the dimensional data of the pump, WinCAPS and WebCAPS can calculate the exact duty point and energy consumption.

For further information, see pages 32 and 33.

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### 3. Pump materials

The material variant should be selected on the basis of the liquid to be pumped.

### 4. Pump connections

Selection of pump connection depends on the rated pressure and pipework. To meet any requirement, Grundfos offers flexible connections such as:

- DIN flange - on request
- PJE coupling.

### 5. Shaft seal

As standard, the CRT(E) range is fitted with a Grundfos type A shaft seal suitable for the most common applications.

In service situations, Grundfos type A shaft seals can be replaced without removing the pump head.

The following three key parameters **must** be taken into account, when selecting the shaft seal:

- type of pumped liquid
- liquid temperature
- maximum pressure.

#### Inlet pressure and operating pressure

The limit values stated on page 7 must **not** be exceeded as regards

- maximum inlet pressure
- maximum operating pressure.

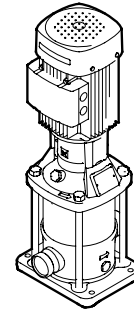


Fig. 9 CRT pump

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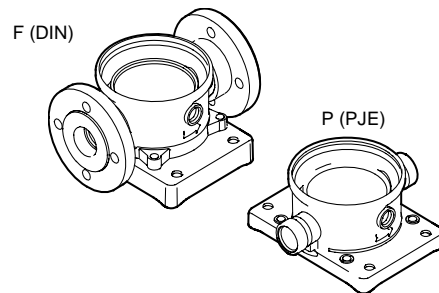


Fig. 10 Pump connections

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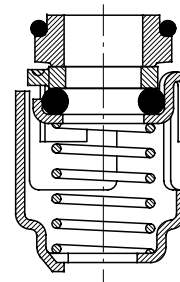


Fig. 11 Shaft seal

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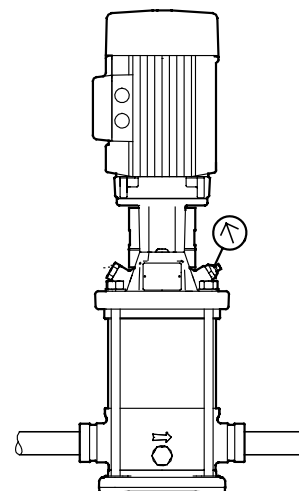


Fig. 12 Inlet and operating pressures

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## Minimum inlet pressure - NPSH

Calculation of the inlet pressure "H" is recommended when

- the liquid temperature is high
- the flow is significantly higher than the rated flow
- water is drawn from depths
- water is drawn through long pipes
- inlet conditions are poor.

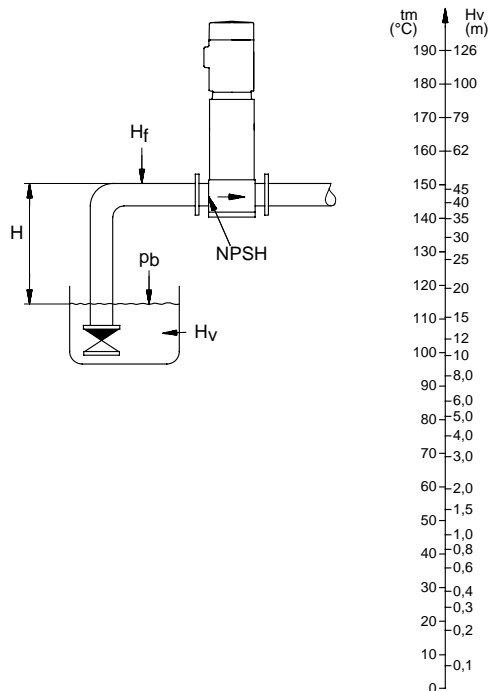
To avoid cavitation, make sure that there is a minimum pressure on the suction side of the pump. The maximum suction lift "H" in metres head can be calculated as follows:

$$H = p_b \times 10.2 - \text{NPSH} - H_f - H_v - H_s$$

$p_b$	= Barometric pressure in bar. (Barometric pressure can be set to 1 bar.) In closed systems, $p_b$ indicates the system pressure in bar.
NPSH	= Net Positive Suction Head in metres head. (To be read from the NPSH curve at the highest flow the pump will be delivering.)
$H_f$	= Friction loss in suction pipe in metres head. (At the highest flow the pump will be delivering.)
$H_v$	= Vapour pressure in metres head. (To be read from the vapour pressure scale. " $H_v$ " depends on the liquid temperature " $t_m$ ".)
$H_s$	= Safety margin = minimum 0.5 metres head.

If the "H" calculated is positive, the pump can operate at a suction lift of maximum "H" metres head.

If the "H" calculated is negative, an inlet pressure of minimum "H" metres head is required.



**Fig. 13** Minimum inlet pressure - NPSH

**Note:** In order to avoid cavitation, **never** select a pump whose duty point lies too far to the right on the NPSH curve.

Always check the NPSH value of the pump at the highest possible flow.

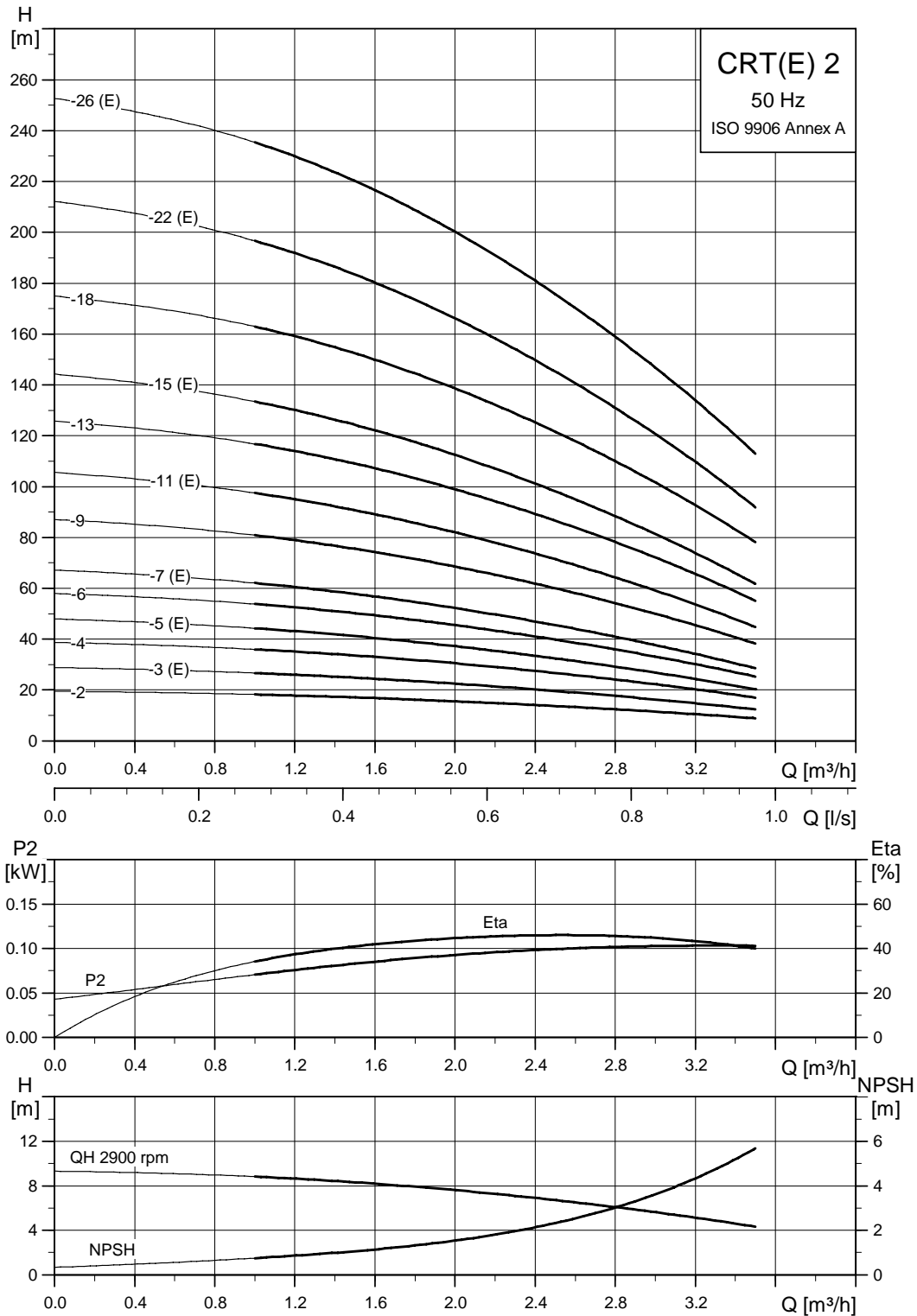
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# Performance curves

## Technical data

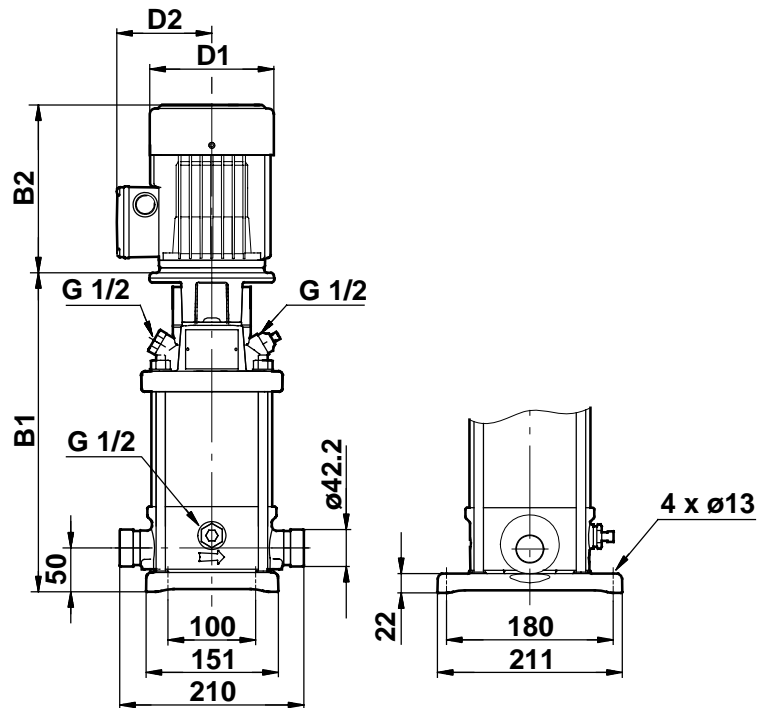
CRT, CRTE 2 - 50 Hz

### CRT, CRTE 2 - 50 Hz



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## Dimensional sketch

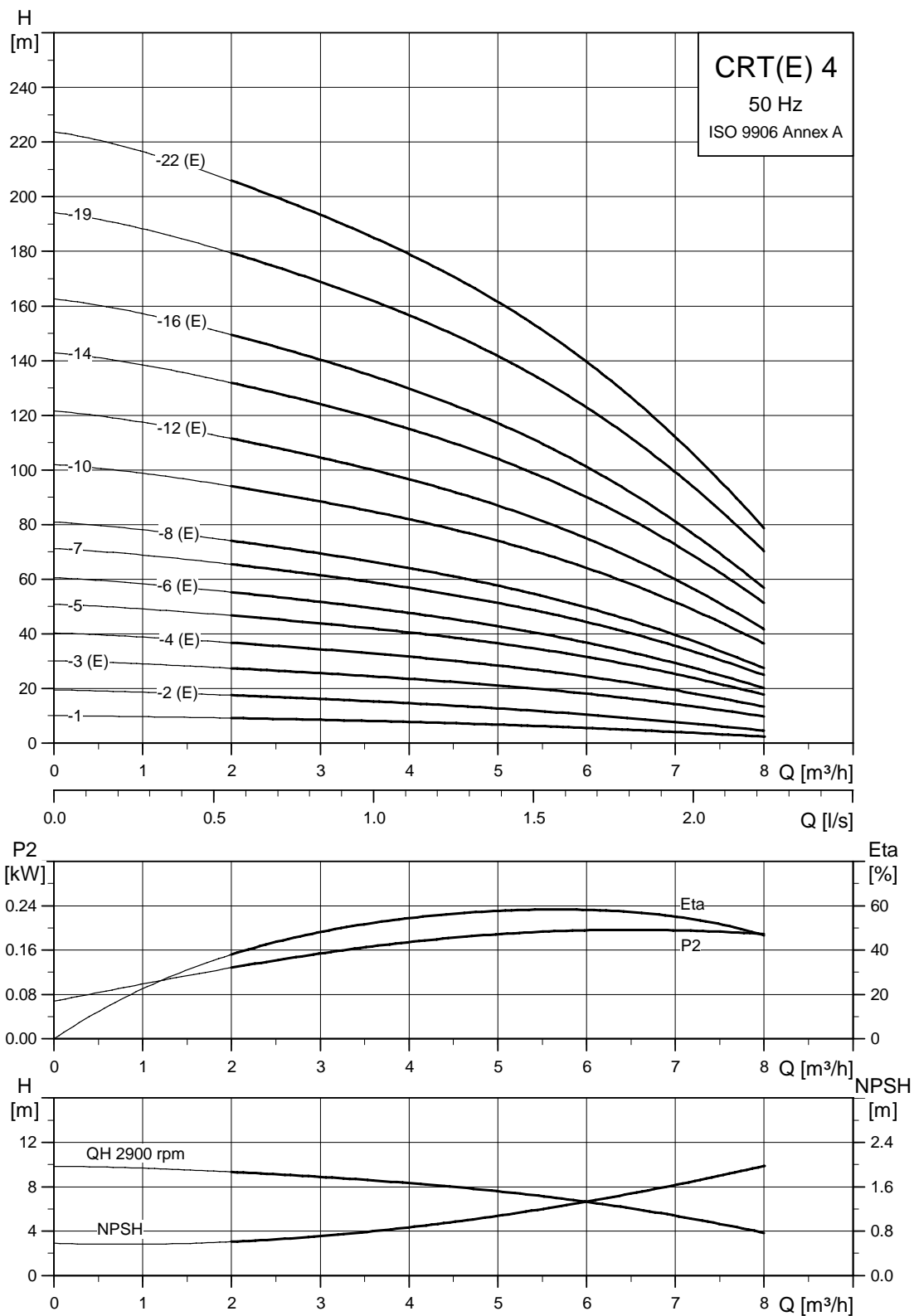


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## Dimensions and weights

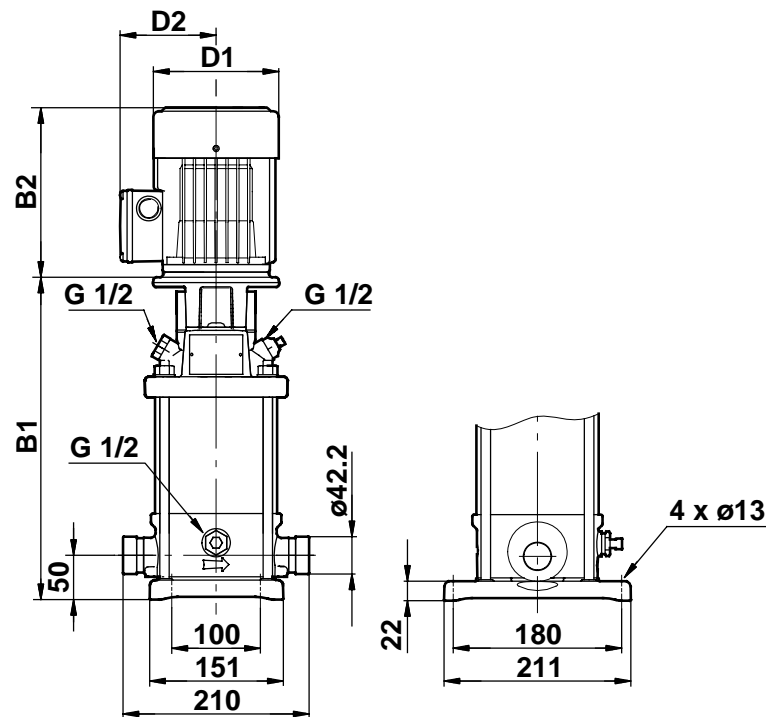
Pump type	Motor P <sub>2</sub> [kW]	CRT					CRTE				
		Dimension [mm]				Net weight [kg]	Dimension [mm]				Net weight [kg]
		B1	B1+B2	D1	D2		B1	B1+B2	D1	D2	
CRT 2-2	0.37	253	444	141	109	14	-	-	-	-	-
CRT(E) 2-3	0.37	253	444	141	109	15	253	444	141	140	18.3
CRT 2-4	0.55	289	480	141	109	15	-	-	-	-	-
CRT(E) 2-5	0.55	289	480	141	109	16	289	480	141	140	18.6
CRT 2-6	0.75	331	562	141	109	17	-	-	-	-	-
CRT(E) 2-7	0.75	331	562	141	109	18	331	562	178	167	30.1
CRT 2-9	1.1	403	634	141	109	20	-	-	-	-	-
CRT(E) 2-11	1.1	403	634	141	109	21	403	634	178	167	27
CRT 2-13	1.5	491	772	178	110	28	-	-	-	-	-
CRT(E) 2-15	1.5	491	772	178	110	29	491	772	178	167	37.5
CRT 2-18	2.2	545	866	178	110	32	-	-	-	-	-
CRT(E) 2-22	2.2	617	938	178	110	34	617	938	178	167	44.5
CRT(E) 2-26	3	694	1029	198	120	42	694	1029	198	177	51

## CRT, CRTE 4 - 50 Hz



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## Dimensional sketch

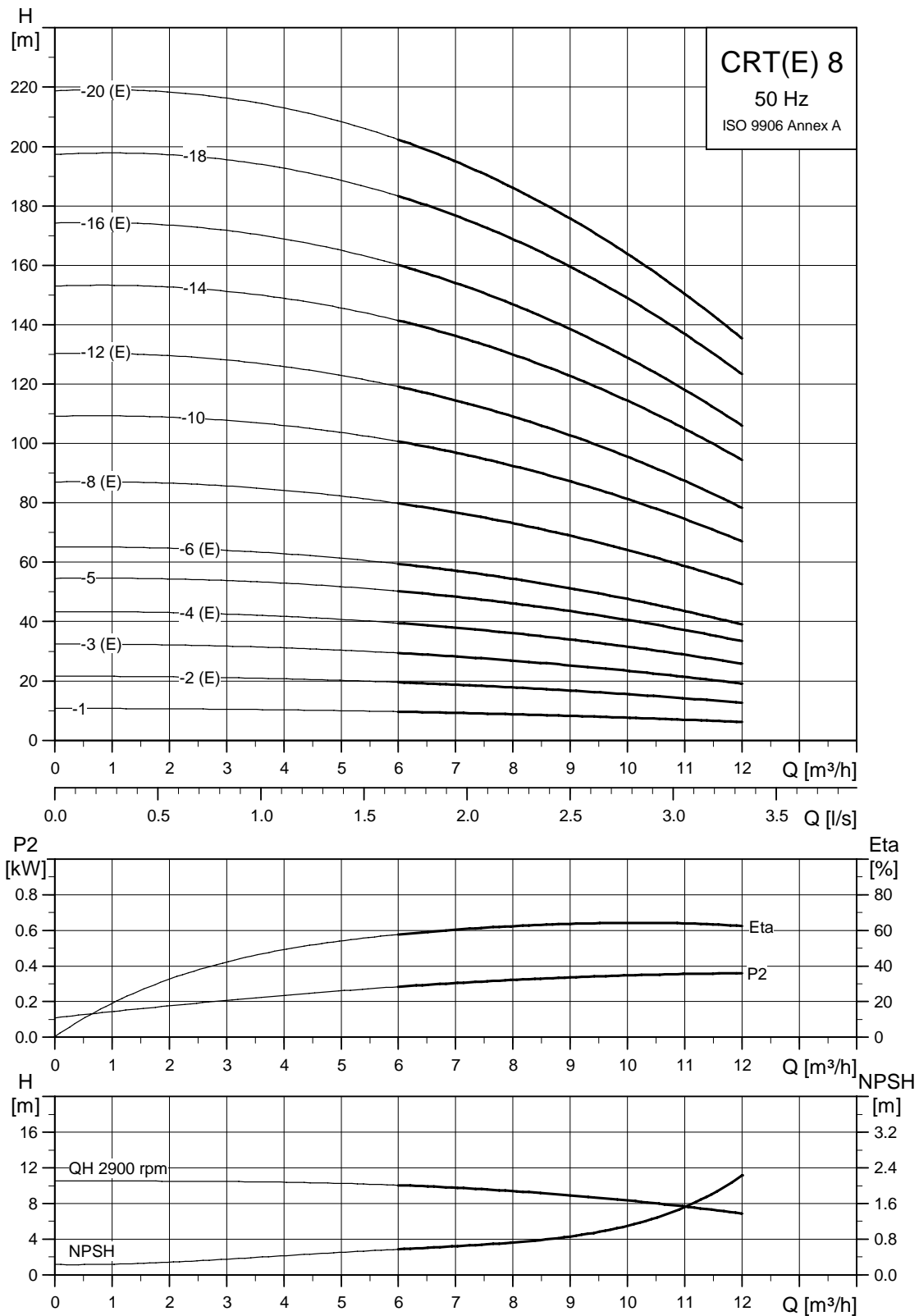


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## Dimensions and weights

Pump type	Motor P <sub>2</sub> [kW]	CRT					CRTE				
		Dimension [mm]				Net weight [kg]	Dimension [mm]				Net weight [kg]
		B1	B1+B2	D1	D2		B1	B1+B2	D1	D2	
CRT 4-1	0.37	253	444	141	109	14	-	-	-	-	-
CRT(E) 4-2	0.37	253	444	141	109	14	253	444	141	140	17.3
CRT(E) 4-3	0.55	280	471	141	109	15	280	471	141	140	17.6
CRT(E) 4-4	0.75	313	544	141	109	17	313	544	178	167	29.1
CRT 4-5	1.1	367	598	141	109	19	-	-	-	-	-
CRT(E) 4-6	1.1	367	598	141	109	20	367	598	178	167	26
CRT 4-7	1.5	437	718	178	110	27	-	-	-	-	-
CRT(E) 4-8	1.5	437	718	178	110	27	437	718	178	167	35.5
CRT 4-10	2.2	545	866	178	110	30	-	-	-	-	-
CRT(E) 4-12	2.2	545	866	178	110	31	544	865	178	167	41.5
CRT 4-14	3	658	993	198	120	38	-	-	-	-	-
CRT(E) 4-16	3	658	993	198	120	38	658	993	198	177	47
CRT 4-19	4	739	1111	220	134	49	-	-	-	-	-
CRT(E) 4-22	4	820	1192	220	134	51	820	1192	220	188	62.3

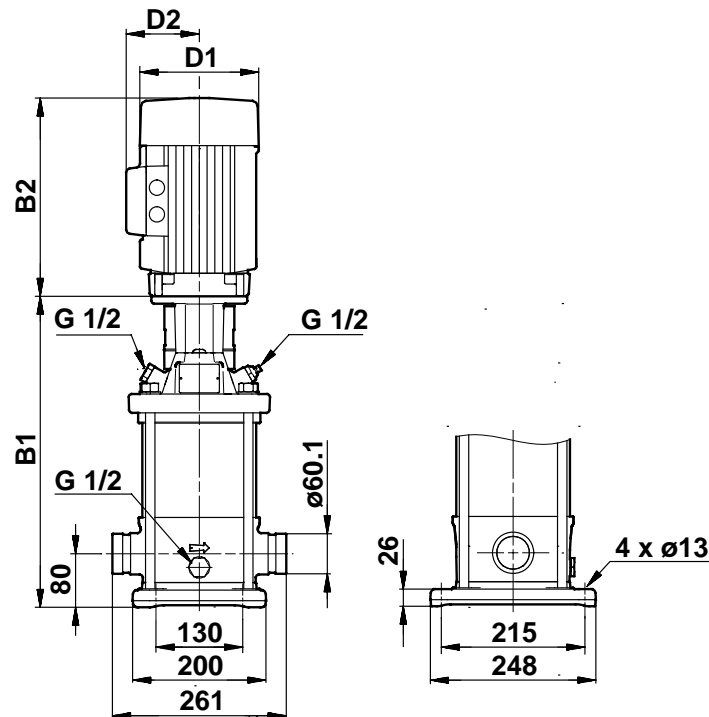
## CRT, CRTE 8 - 50 Hz



TM01 4874 3605



## Dimensional sketch

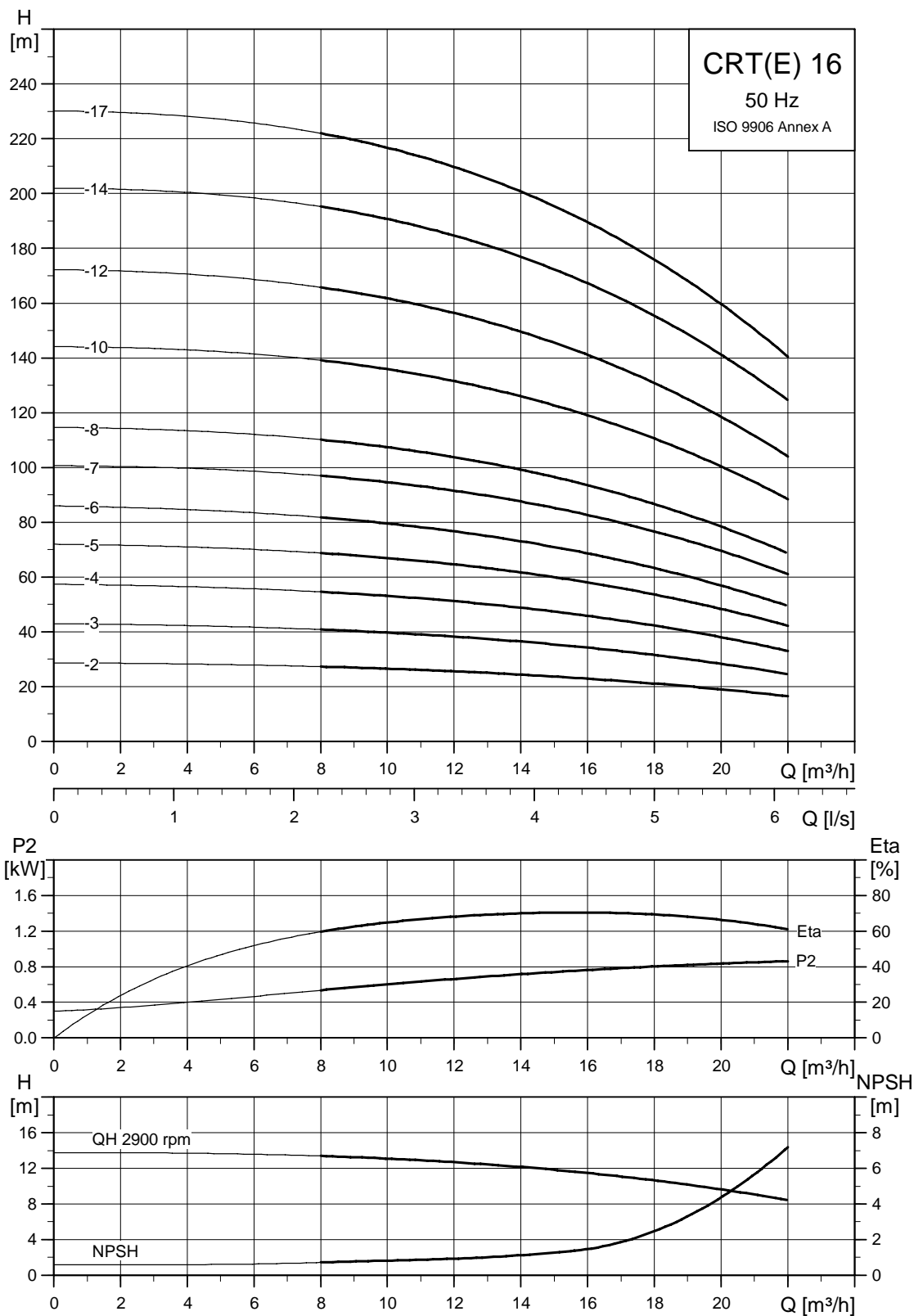


TM02 7183 2703

## Dimensions and weights

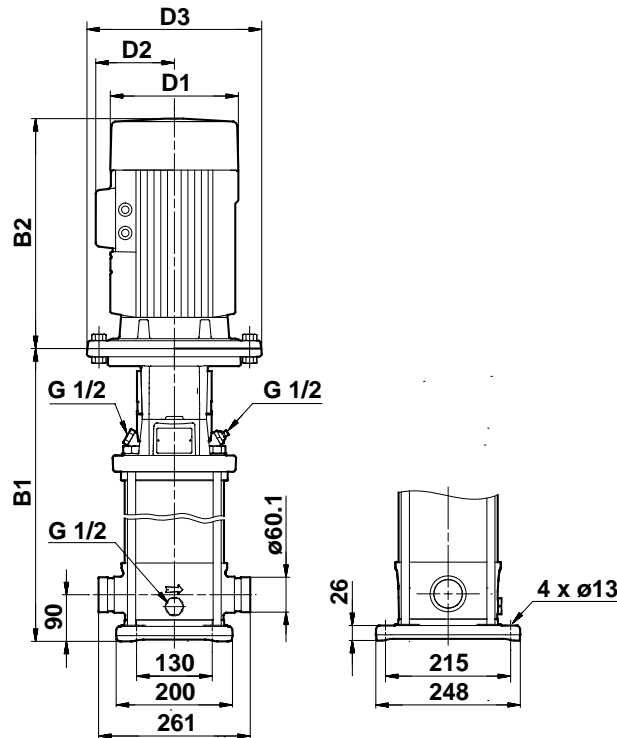
Pump type	Motor P <sub>2</sub> [kW]	CRT						CRTE						
		Dimension [mm]					Net weight [kg]	Dimension [mm]					Net weight [kg]	
		B1	B1+B2	D1	D2	D3		B1	B1+B2	D1	D2	D3		
CRT 8-1	0.37	353	544	141	109	-	24	-	-	-	-	-	-	-
CRT(E) 8-2	0.75	357	588	141	109	-	25	357	588	178	167	-	37.1	
CRT(E) 8-3	1.1	417	648	141	109	-	27	417	648	178	167	-	33	
CRT(E) 8-4	1.5	433	714	178	110	-	33	433	714	178	167	-	41.5	
CRT 8-5	2.2	493	814	178	110	-	36	-	-	-	-	-	-	
CRT(E) 8-6	2.2	493	814	178	110	-	36	493	814	178	167	-	46.5	
CRT(E) 8-8	3	618	953	198	120	-	42	618	953	198	177	-	51	
CRT 8-10	4	618	990	220	134	-	53	-	-	-	-	-	-	
CRT(E) 8-12	4	738	1110	220	134	-	54	738	1110	220	188	-	65.3	
CRT 8-14	5.5	770	1161	220	134	300	62	-	-	-	-	-	-	
CRT(E) 8-16	5.5	890	1281	220	134	300	62	890	1281	220	188	300	74.9	
CRT(E) 8-18	7.5	890	1281	220	134	300	66	890	1281	220	188	300	89	
CRT(E) 8-20	11	980	1479	260	172	350	99	980	1429	258	344	350	110.7	

## CRT, CRTE 16 - 50 Hz



TM01 4876 3605

## Dimensional sketch

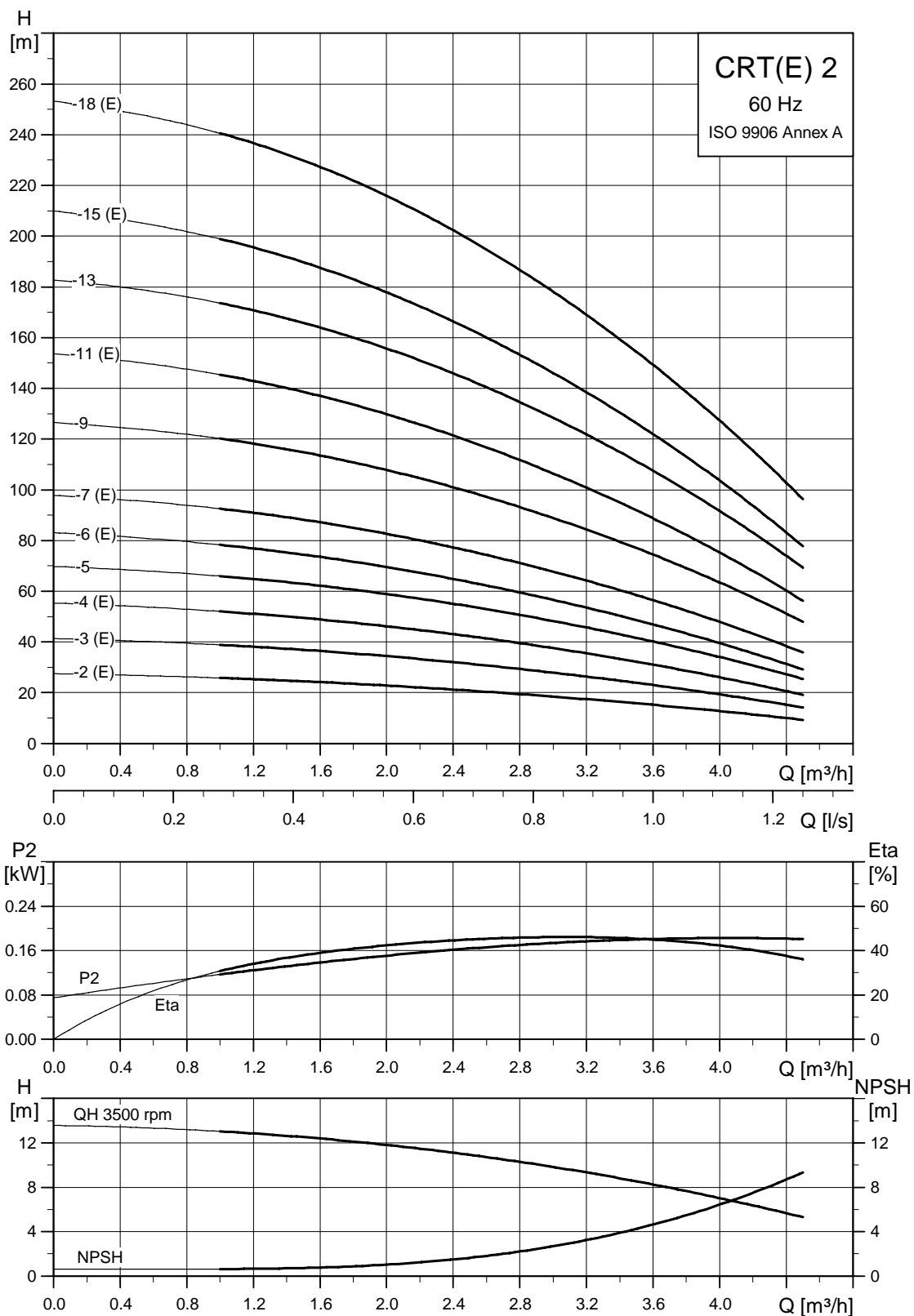


TM02 7182 4005

## Dimensions and weights

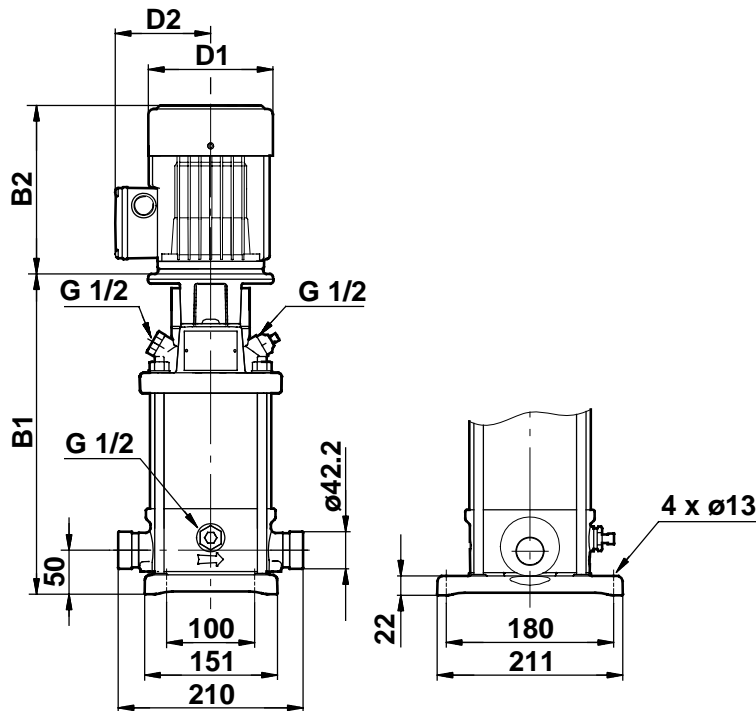
Pump type	Motor P <sub>2</sub> [kW]	CRT						CRTE					
		Dimension [mm]					Net weight [kg]	Dimension [mm]					Net weight [kg]
		B1	B1+B2	D1	D2	D3		B1	B1+B2	D1	D2	D3	
CRT(E) 16-2	2.2	458	779	178	110	-	37	458	779	178	167	-	47.5
CRT(E) 16-3	3	463	798	198	120	-	40	463	798	198	177	-	49
CRT(E) 16-4	4	553	925	220	134	-	52	553	925	220	188	-	63.3
CRT 16-5	5.5	585	976	220	134	300	60	-	-	-	-	-	-
CRT(E) 16-6	5.5	675	1066	220	134	300	61	675	1066	220	188	298	73.9
CRT 16-7	7.5	675	1066	220	134	300	64	-	-	-	-	-	-
CRT(E) 16-8	7.5	810	1201	220	134	300	65	810	1201	220	188	298	76.7
CRT 16-10	11	840	1339	260	172	350	97	-	-	-	-	-	-
CRT(E) 16-12	11	1020	1519	260	172	350	98	1020	1469	258	344	350	150
CRT(E) 16-14	15	1020	1498	320	197	350	103	1020	1481	313	372	350	150
CRT(E) 16-17	18.5	1155	1673	320	197	350	115	1155	1654	313	372	350	150.5

## CRT, CRTE 2 - 60 Hz



TM01 4871 3605

## Dimensional sketch

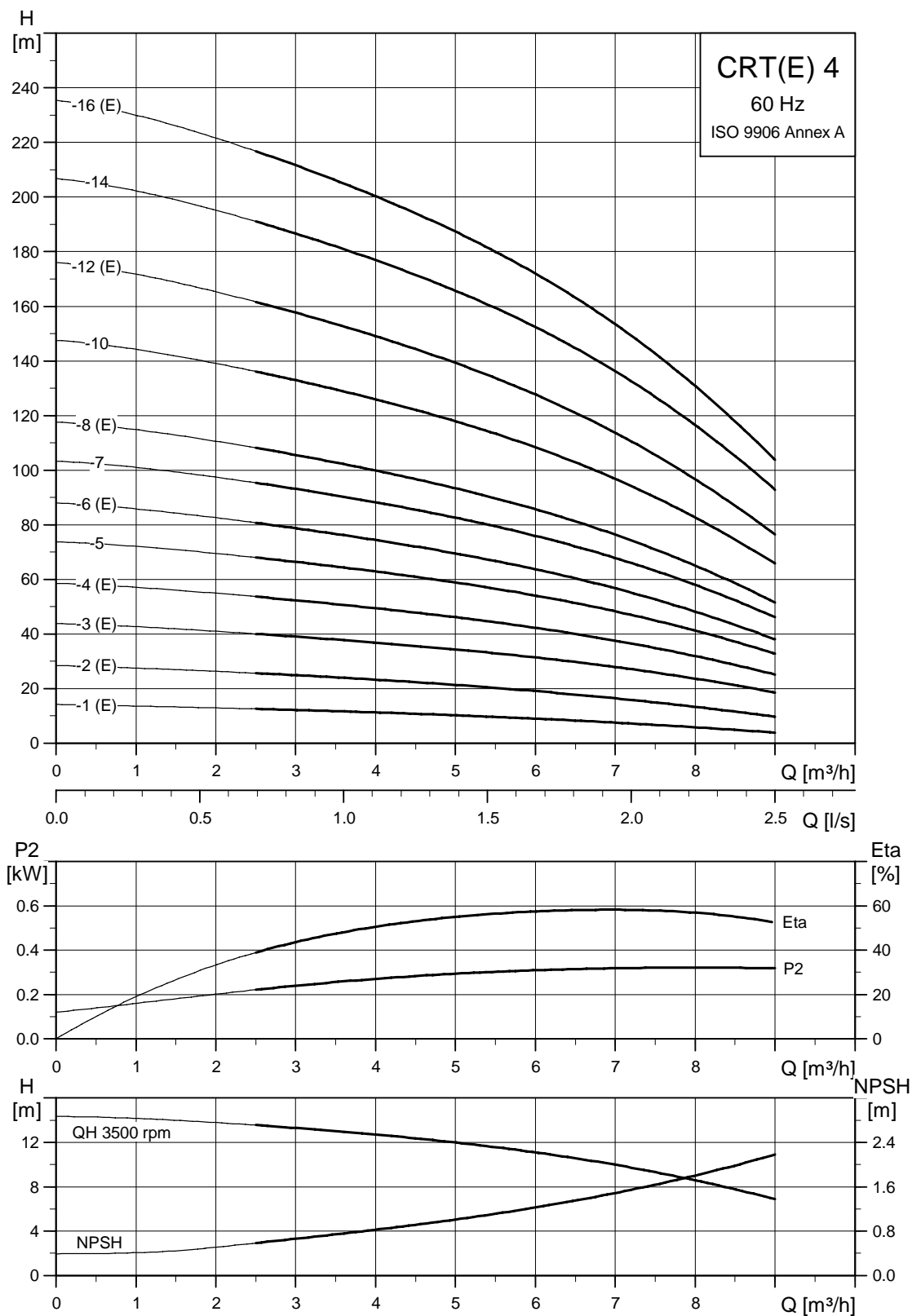


TM02 7181 2703

## Dimensions and weights

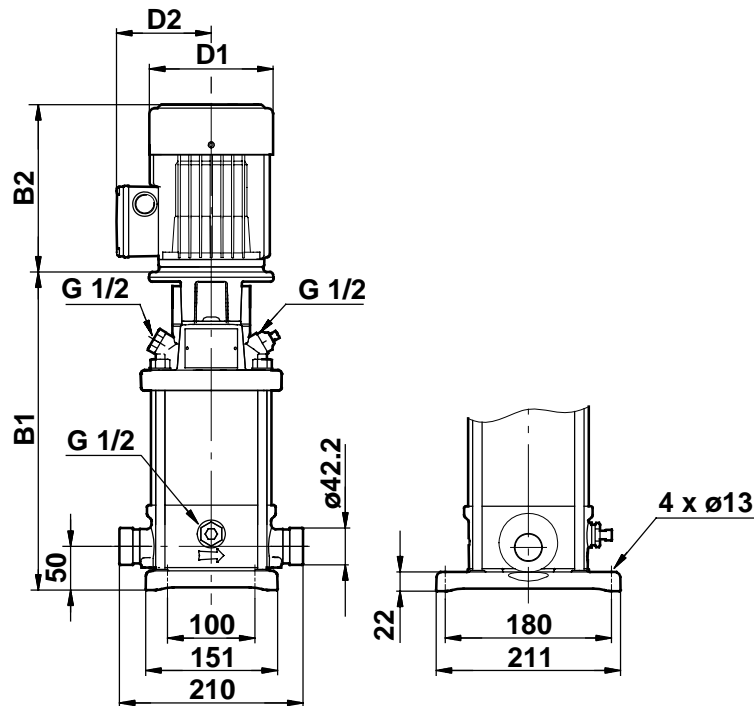
Pump type	Motor P <sub>2</sub> [kW]	CRT					CRTE				
		Dimension [mm]				Net weight [kg]	Dimension [mm]				Net weight [kg]
		B1	B1+B2	D1	D2		B1	B1+B2	D1	D2	
CRT(E) 2-2	0.37	253	444	141	109	14	253	444	141	140	17.3
CRT(E) 2-3	0.55	253	444	141	109	15	253	444	141	140	17.6
CRT(E) 2-4	0.75	295	526	141	109	17	295	526	178	167	29.1
CRT 2-5	1.1	295	526	141	109	18	-	-	-	-	-
CRT(E) 2-6	1.1	331	562	141	109	19	331	562	178	167	25
CRT(E) 2-7	1.5	347	628	178	110	25	347	628	178	167	33.5
CRT 2-9	2.2	419	740	178	110	28	-	-	-	-	-
CRT(E) 2-11	2.2	419	740	178	110	29	419	740	178	167	39.5
CRT 2-13	3	496	831	198	120	35	-	-	-	-	-
CRT(E) 2-15	3	496	831	198	120	36	496	831	198	177	45
CRT(E) 2-18	4	550	922	220	134	46	550	922	220	188	57.3

## CRT, CRTE 4 - 60 Hz



TM01 4873 3605

## Dimensional sketch

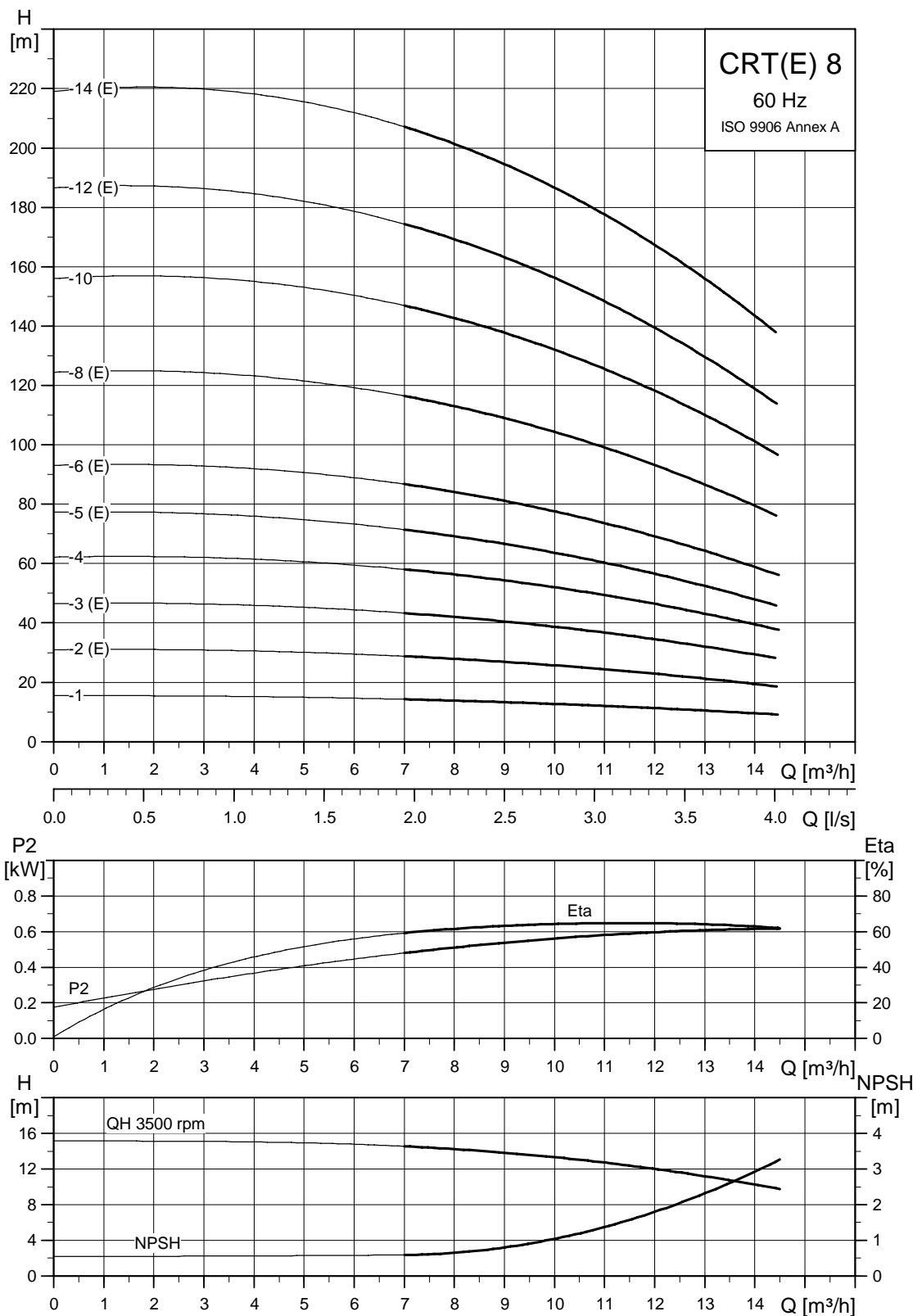


TM02 7181 2703

## Dimensions and weights

Pump type	Motor P <sub>2</sub> [kW]	CRT						CRTE					
		Dimension [mm]					Net weight [kg]	Dimension [mm]					Net weight [kg]
		B1	B1+B2	D1	D2	D3		B1	B1+B2	D1	D2	D3	
CRT(E) 4-1	0.37	253	444	141	109	-	14	253	444	141	140	-	17.3
CRT(E) 4-2	0.75	259	490	141	109	-	16	259	490	178	167	-	28.1
CRT(E) 4-3	1.1	286	517	141	109	-	18	286	517	178	167	-	24
CRT(E) 4-4	1.5	329	610	178	110	-	25	329	610	178	167	-	33.5
CRT 4-5	2.2	383	704	178	110	-	27	-	-	-	-	-	-
CRT(E) 4-6	2.2	383	704	178	110	-	28	383	704	178	167	-	38.5
CRT 4-7	3	442	777	198	120	-	34	-	-	-	-	-	-
CRT(E) 4-8	3	442	777	198	120	-	34	442	777	198	177	-	43
CRT 4-10	4	550	922	220	134	-	44	-	-	-	-	-	-
CRT(E) 4-12	4	550	922	220	134	-	45	550	922	220	188	-	56.3
CRT 4-14	5.5	687	1078	220	134	300	57	-	-	-	-	-	-
CRT(E) 4-16	5.5	687	1078	220	134	300	58	687	1078	220	188	298	66.5

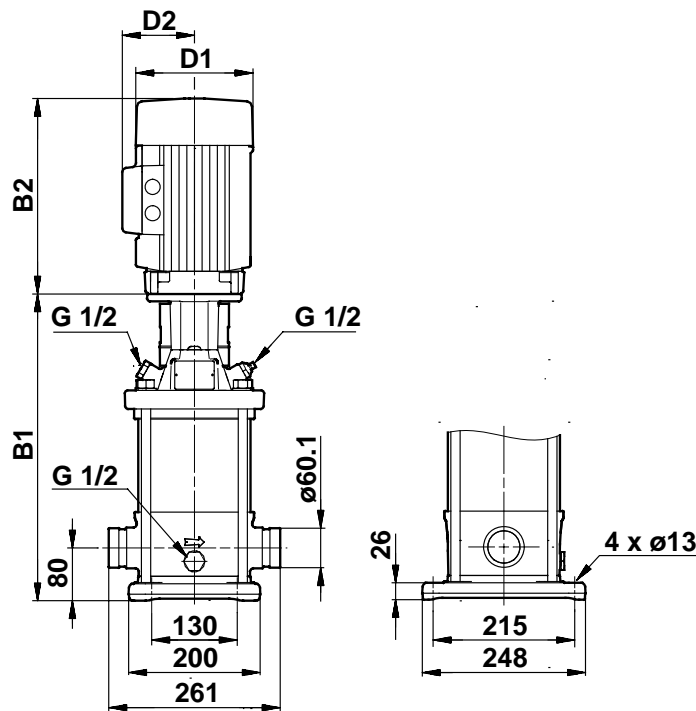
## CRT, CRTE 8 - 60 Hz



TM01 4875 3605



## Dimensional sketch

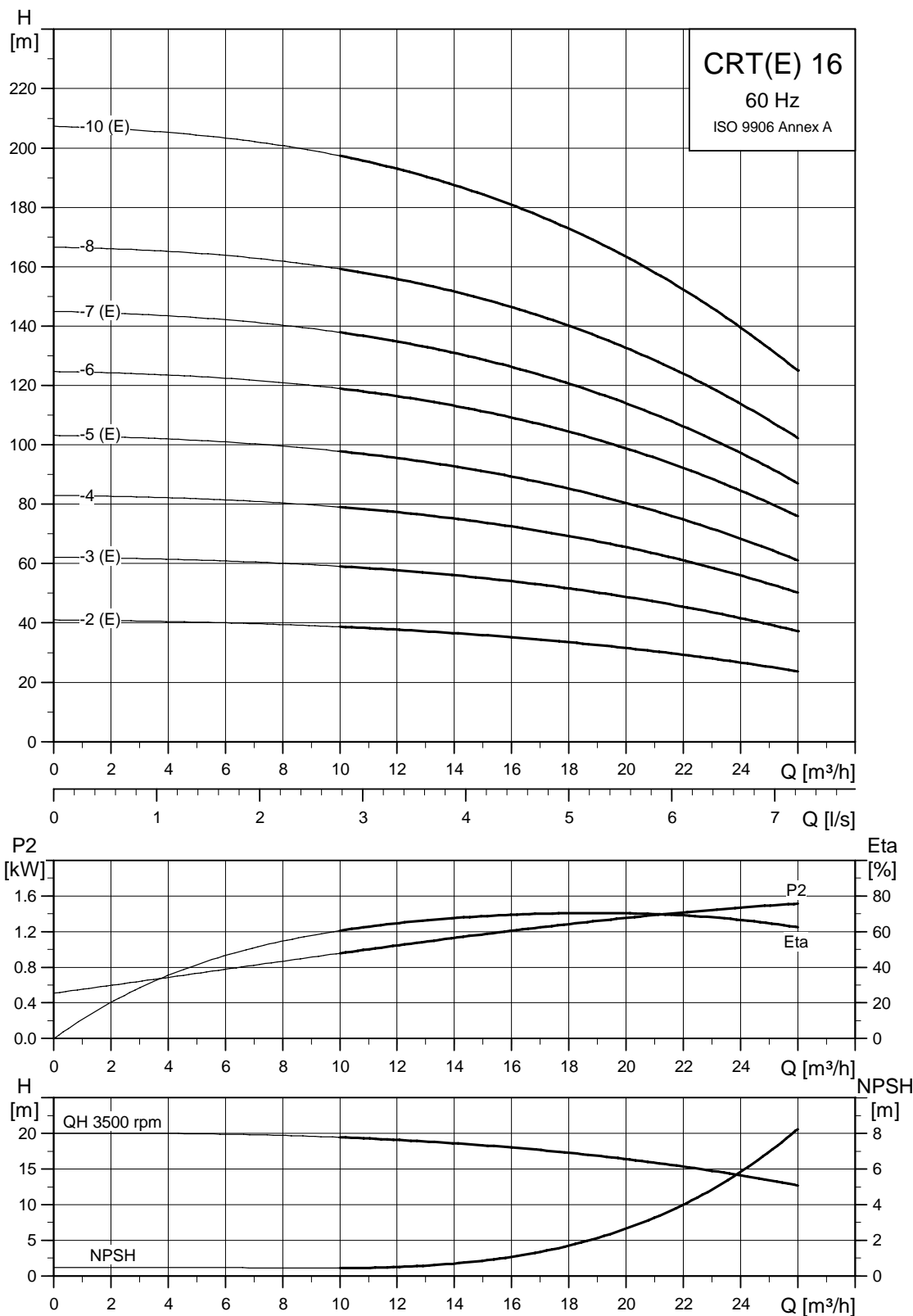


TM02 7183 2703

## Dimensions and weights

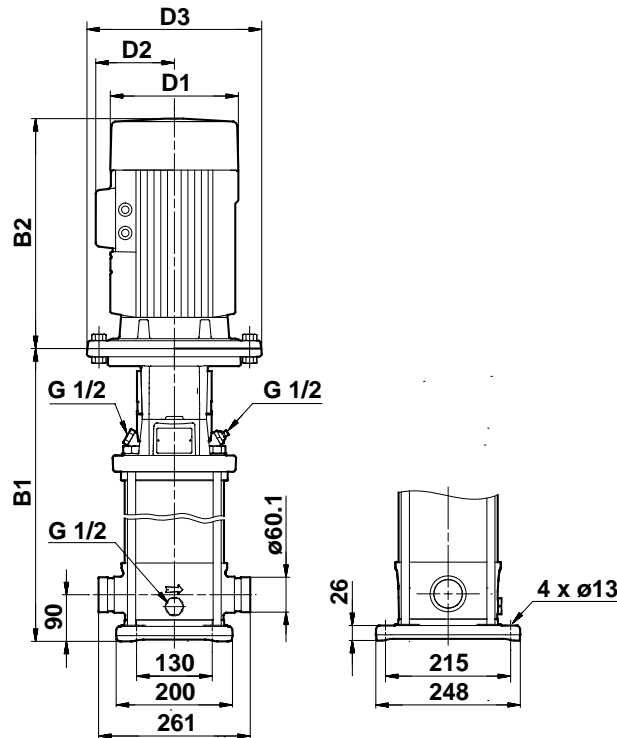
Pump type	Motor P <sub>2</sub> [kW]	CRT						CRTE						
		Dimension [mm]					Net weight [kg]	Dimension [mm]					Net weight [kg]	
		B1	B1+B2	D1	D2	D3		B1	B1+B2	D1	D2	D3		
CRT 8-1	0.75	357	588	141	109	-	25	-	-	-	-	-	-	-
CRT(E) 8-2	1.5	373	654	178	110	-	33	373	654	178	167	-	41.5	
CRT(E) 8-3	2.2	433	754	178	110	-	35	433	754	178	167	-	45.5	
CRT 8-4	3	438	773	198	120	-	40	-	-	-	-	-	-	
CRT(E) 8-5	3	498	833	198	120	-	41	498	833	198	177	-	50	
CRT(E) 8-6	4	498	870	220	134	-	52	498	870	220	188	-	63.3	
CRT(E) 8-8	5.5	650	1041	220	134	300	61	650	1041	220	188	298	73.9	
CRT 8-10	7.5	650	1041	220	134	300	65	-	-	-	-	-	-	
CRT(E) 8-12	7.5	770	1161	220	134	300	65	770	1161	220	188	298	76.7	
CRT(E) 8-14	11	800	1299	260	172	350	97	800	1249	258	344	350	149	

## CRT, CRTE 16 - 60 Hz



TM01 4877 3605

## Dimensional sketch




TM02 7182 4005

## Dimensions and weights


Pump type	Motor P <sub>2</sub> [kW]	CRT					Net weight [kg]	CRTE					Net weight [kg]
		B1	B1+B2	D1	D2	D3		B1	B1+B2	D1	D2	D3	
CRT(E) 16-2	3	463	798	198	120	-	40	463	798	198	177	-	49
CRT(E) 16-3	5.5	495	886	220	134	300	60	495	886	220	188	298	72.9
CRT 16-4	7.5	585	976	220	134	300	64	-	-	-	-	-	-
CRT(E) 16-5	7.5	585	976	220	134	300	64	585	976	220	188	298	75.7
CRT 16-6	11	705	1204	260	172	350	96	-	-	-	-	-	-
CRT(E) 16-7	11	705	1204	260	172	350	96	705	1154	258	359	350	148
CRT 16-8	15	840	1318	320	197	350	101	-	-	-	-	-	-
CRT(E) 16-10	15	840	1318	320	197	350	101	840	1301	313	377	350	136.5

## 50 HZ

### Standard motors for CRT


Motor P <sub>2</sub> [kW]	Frame size	Standard voltage [V]	I <sub>1/1</sub> [A]	Cos φ <sub>1/1</sub>	η [%]	I <sub>start</sub>	MG
0.37	71	220-240Δ/380-415Y	1.7/1	0.8-0.7	78.5	8.5-9.2/4.9-5.3	
0.55	71	220-240Δ/380-415Y	2.5/1.4	0.8-0.7	80	12-13/6.9-7.5	
0.75	80	220-240Δ/380-415Y	3.3/1.9	0.81-0.71	81	19.1-20.5/11.0-11.8	
1.1	80	220-240Δ/380-415Y	4.5/2.6	0.84-0.76	82.8	28.5-31.5/16.3-17.9	
1.5	90	220-240Δ/380-415Y	5.5/3.2	0.87-0.82	85.5	46.3-50.7/26.8-29.3	
2.2	90	380-415Δ	4.5-4.5	0.89-0.87	87.5	37.8-42.3	
3.0	100	220-240Δ/380-415Y	11/6.4	0.87-0.8	85	88-96.8/50.8-55.7	
4.0	112	380-415Δ	8.0-8.0	0.88-0.84	89	89.6-98.4	
5.5	132	380-415Δ	11.2-11.2	0.88-0.84	90	119.8-131.0	
7.5	132	380-415Δ	15.2-15.2	0.87-0.8	89.5	152-168.7	
11	160	380-415Δ	21.4-21.4	0.9-0.9	91.4	156.2-171.2	

TM03 1711 2805


Motor P <sub>2</sub> [kW]	Frame size	Standard voltage [V]	I <sub>1/1</sub> [A]	Cos φ <sub>1/1</sub>	η [%]	I <sub>start</sub>	Siemens
15	160	380-415Δ/660-690Y	26.5/15.2	0.9-0.9	91.5	185.5/106.4	
18.5	160	380-415Δ/660-690Y	31.5/18.4	0.92-0.92	92.5	220.5/128.8	

TM03 1710 2805

### E-motors for CRTE

Motor P <sub>2</sub> [kW]	Frame size	Phases	Standard voltage [V]	I <sub>1/1</sub> [A]	Cos φ <sub>1/1</sub>	η [%]	MGE
0.37	71	1	200-240	2.7-2.5	0.96	68	
0.55	71	1	200-240	3.9-3.6	0.96	70	
0.75	80	1	200-240	5.1-4.7	0.97	72	
1.1	80	1	200-240	7.4-6.8	0.97	73	
1.5	90	3	380-415	4.0	0.74	78	
2.2	90	3	380-415	5.35	0.77	80	
3.0	100	3	380-415	6.8	0.83	81	
4.0	112	3	380-415	9.0	0.84	82	
5.5	132	3	380-415	12.0	0.86	82	
7.5	132	3	380-415	16.0	0.86	84.5	


TM03 1712 2805

Motor P <sub>2</sub> [kW]	Frame size	Phases	Standard voltage [V]	I <sub>1/1</sub> [A]	Cos φ <sub>1/1</sub>	η [%]	MMGE
11	160	3	380-415	21.4	0.93	84	
15	160	3	380-415	28	0.94	85.5	
18.5	160	3	380-415	34	0.95	85.5	

TM03 1713 2805

## 60 Hz

### Standard motors for CRT

Motor P <sub>2</sub> [kW]	Frame size	Standard voltage [V]	I <sub>1/1</sub> [A]	Cos φ <sub>1/1</sub>	η [%]	I <sub>start</sub>	
0.37	71	220-255Δ/380-440Y	1.5-1.4/0.9-0.8	0.85-0.76	79-80	8.3-9.4/4.8-4.9	 <p>MG</p>
0.55	71	220-255Δ/380-440Y	2.2-2.1/1.3-1.2	0.85-0.76	81.5-83	10.8-12.3/6.3-7.2	
0.75	80	220-255Δ/380-440Y	2.9-2.7/1.7-1.6	0.86-0.78	83-85	17.1-20.0/9.9-11.5	
1.1	80	220-255Δ/380-440Y	4.2-3.9/2.5-2.2	0.88-0.82	82-84.5	25.6-30.4/14.9-17.5	
1.5	90	220-277Δ/380-480Y	5.4-4.7/3.1-2.7	0.9-0.81	84-85	41.7-49.4/24.2-28.4	
2.2	90	380-480Δ	4.5-3.7	0.91-0.85	84-87	34.7-40.7	
3.0	100	220-277Δ/380-480Y	10.8-9.5/6.3-5.5	0.9-0.79	83-85	81-104/46.9-60	
4.0	112	380-480Δ	7.8-6.8	0.9-0.82	88-89.5	79.6-102	
5.5	132	380-480Δ	10.8-9.5	0.9-0.82	89-89	108-138	
7.5	132	380-480Δ	14.8-13.4	0.9-0.79	89-89.5	137.6-174.2	
11	160	380-480Δ	21.4-17.2	0.92-0.88	90-93	132.7-166.8	

TM03 1711 2805


15	160	380-480Δ/660-690Y	27.5-22/15.8-15.8	0.92-0.9	89.5-91	165-200.2/94.8-94.8
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Siemens



TM03 1710 2805

### E-motors for CRTE

Motor P <sub>2</sub> [kW]	Frame size	Phases	Standard voltage [V]	I <sub>1/1</sub> [A]	Cos φ <sub>1/1</sub>	η [%]	
0.37	71	1	200-240	2.7-2.5	0.96	68	 <p>MGE</p>
0.55	71	1	200-240	3.9-3.6	0.96	70	
0.75	80	1	200-240	5.1-4.7	0.97	72	
1.1	80	1	200-240	7.4-6.8	0.97	73	
1.5	90	3	380-415	4.0	0.74	78	
2.2	90	3	380-415	5.35	0.77	80	
3.0	100	3	380-415	6.8	0.83	81	
4.0	112	3	380-415	9.0	0.84	82	
5.5	132	3	380-415	12.0	0.86	82	
7.5	132	3	380-415	16.0	0.86	84.5	

TM03 1712 2805

11	160	3	380-415	21.4	0.93	84
15	160	3	380-415	28.0	0.94	85.5

MMGE



TM03 1713 2805

## Pipework connection

### PJE couplings

A set includes 1 coupling, 1 gasket, 1 pipe stub and bolts and nuts.

Pump type	Socket	PN	Pipework connection	Number of coupling sets needed	Part number	
					EPDM	FKM
CRT(E) 2 and CRT(E) 4	Threaded	80 bar	R 1¼	2	415520	415538
	For welding	80 bar	DN 32	2	415521	415539
CRT(E) 8 and CRT(E) 16	Threaded	70 bar	R 2	2	425935	425951
	For welding	70 bar	DN 50	2	425934	425952

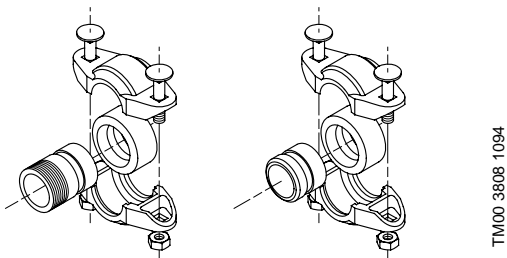


Fig. 14 PJE couplings

### DIN flanges

For pipework connection, Grundfos offers the following sets of DIN flanges.

Pump type	Pipework connection	Flange type	EPDM	FKM
CRT(E) 2	DN 32	DIN/JIS	96521134	96521135
CRT(E) 2	DN 32	ANSI	96521136	96521137
CRT(E) 4	DN 32	DIN/JIS	96521134	96521135
CRT(E) 4	DN 32	ANSI	96521136	96521137
CRT(E) 8	DN 40	DIN/JIS	96546697	96546699
CRT(E) 8	DN 40	ANSI	96546700	96546701
CRT(E) 16	DN 50	DIN/JIS	96533932	96533934
CRT(E) 16	DN 50	ANSI	96533937	96533938

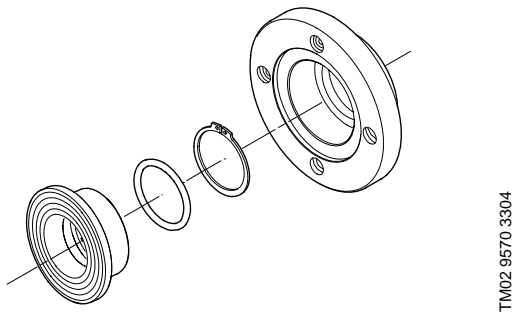


Fig. 15 Optional DIN flange

## Lists of variants - on request

Although the Grundfos CRT(E) product range offers a number of pumps for different applications, customers require specific pump solutions to satisfy their needs.

Below please find the range of options available for customising the CRT(E) pumps to meet the customers' demands.

Contact Grundfos for further information or for requests other than the ones mentioned below.

## Motors

Variant	Description
<b>ATEX-approved motors</b>	For operation in hazardous atmospheres, explosion-proof or dust-ignition-proof motors may be required.
<b>Motors with anti-condensation heating unit</b>	For operation in humid environments, motors with built-in anti-condensation heating unit may be required.
<b>Motors with thermal protection</b>	Grundfos offers motors with built-in bimetallic thermal switches or temperature-controlled PTC sensors (thermistors) incorporated in the motor windings.
<b>Oversized motor</b>	Ambient temperatures above 40°C or installation at altitudes of more than 1000 metres above sea level require the use of an oversized motor (i.e. derating).
<b>4-pole motors</b>	Grundfos offers standard motors with 4 poles.

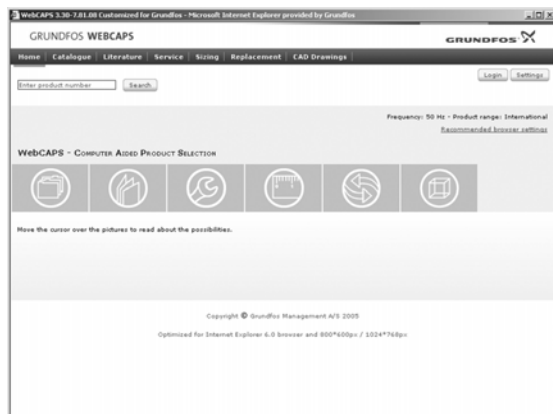
## Shaft seals

Variant	Description
<b>Shaft seal with FFKM O-ring</b>	Shaft seals with FFKM O-ring are recommended for applications where the pumped liquid may damage the standard O-ring material.
<b>Shaft seal with SiC/SiC</b>	Grundfos offers shaft seals with silicon carbide/silicon carbide (SiC/SiC).

## Pumps

Variant	Description
<b>Horizontally mounted pump</b>	For safety or height reasons, certain applications, for instance on ships, require the pump to be mounted in the horizontal position. For easy installation the pump is equipped with brackets that support motor and pump.
<b>Pump with bearing flange</b>	The bearing flange is suitable for applications where the inlet pressure is higher than the maximum pressure recommended. The bearing flange increases the life of motor bearings. (Recommended for standard motors.)
<b>Belt-driven pumps</b>	Belt-driven pumps designed to operate in places with limited space or where no electrical power is available.

## WebCAPS

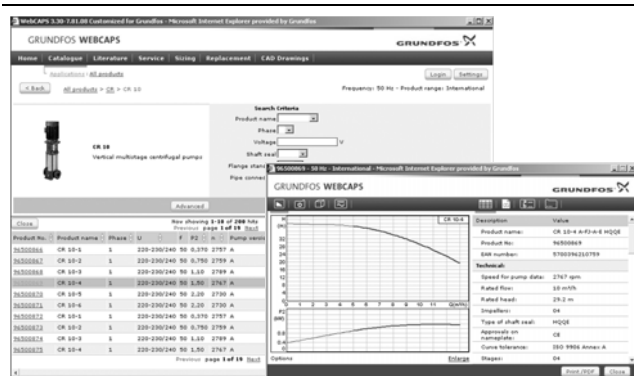


WebCAPS is a **Web**-based **Computer Aided Product Selection** program available on [www.grundfos.com](http://www.grundfos.com).

WebCAPS contains detailed information on more than 185,000 Grundfos products in more than 22 languages.

In WebCAPS, all information is divided into 6 sections:

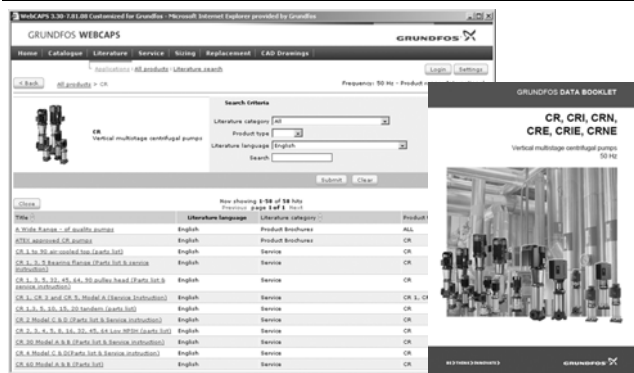
- Catalogue
- Literature
- Service
- Sizing
- Replacement
- CAD drawings.



### Catalogue

This section is based on fields of application and pump types, and contains

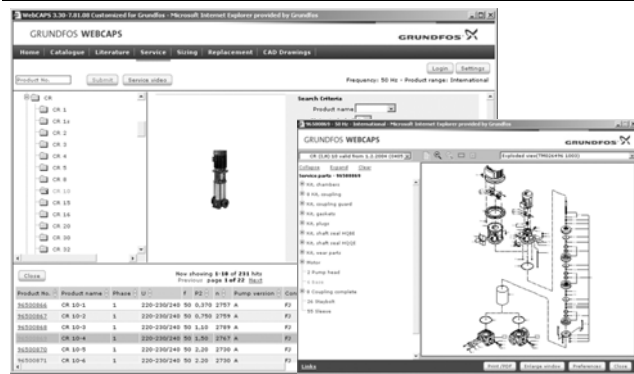
- technical data
- curves (QH, Eta, P1, P2, etc) which can be adapted to the density and viscosity of the pumped liquid and show the number of pumps in operation
- product photos
- dimensional drawings
- wiring diagrams
- quotation texts, etc.



### Literature

In this section you can access all the latest documents of a given pump, such as

- data booklets
- installation and operating instructions
- service documentation, such as Service kit catalogue and Service kit instructions
- quick guides
- product brochures, etc.



### Service

This section contains an easy-to-use interactive service catalogue. Here you can find and identify service parts of both existing and discontinued Grundfos pumps. Furthermore, this section contains service videos showing you how to replace service parts.





## Sizing

This section is based on different fields of application and installation examples, and gives easy step-by-step instructions in how to

- select the most suitable and efficient pump for your installation
- carry out advanced calculations based on energy consumption, payback periods, load profiles, life cycle costs, etc.
- analyse your selected pump via the built-in life cycle cost tool
- determine the flow velocity in wastewater applications, etc.



## Replacement

In this section you find a guide to selecting and comparing replacement data of an installed pump in order to replace the pump with a more efficient Grundfos pump. The section contains replacement data of a wide range of pumps produced by other manufacturers than Grundfos.

Based on an easy step-by-step guide, you can compare Grundfos pumps with the one you have installed on your site. When you have specified the installed pump, the guide will suggest a number of Grundfos pumps which can improve both comfort and efficiency.



## CAD drawings

In this section it is possible to download 2-dimensional (2D) and 3-dimensional (3D) CAD drawings of most Grundfos pumps.

These formats are available in WebCAPS:

- 2-dimensional drawings:
- .dxf, wireframe drawings
  - .dwg, wireframe drawings.
- 3-dimensional drawings:
- .dwg, wireframe drawings (without surfaces)
  - .stp, solid drawings (with surfaces)
  - .eprt, E-drawings.

## WinCAPS



Fig. 16 WinCAPS CD-ROM

WinCAPS is a **Windows-based Computer Aided Product Selection** program containing detailed information on more than 185,000 Grundfos products in more than 22 languages.

The program contains the same features and functions as WebCAPS, but is an ideal solution if no Internet connection is available.

WinCAPS is available on CD-ROM and updated once a year.





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Subject to alterations.