

**Chemical Shaft-Driven Sump Pump**

**Automation products available:**

- Hyamaster
- hyatronic

**Fields of Application**

**CTN**

For handling chemically aggressive liquids, also slightly contaminated or with a low solids content.

CTN pumps can be used in the chemical and petrochemical industry.

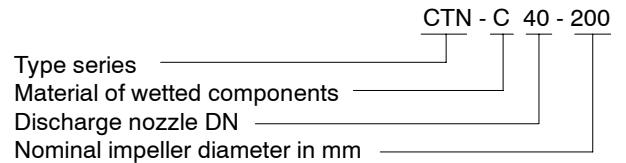
**CTN-H**

For handling liquids which can only be pumped when warm or hot.

**Design**

Vertical, radially split shaft-driven sump pump with double volute casing, in wet or dry installation; radial impeller, single-flow, single- and double-stage. The shaft seal is not in contact with the pumped product.

**Designation**



**Operating Data**

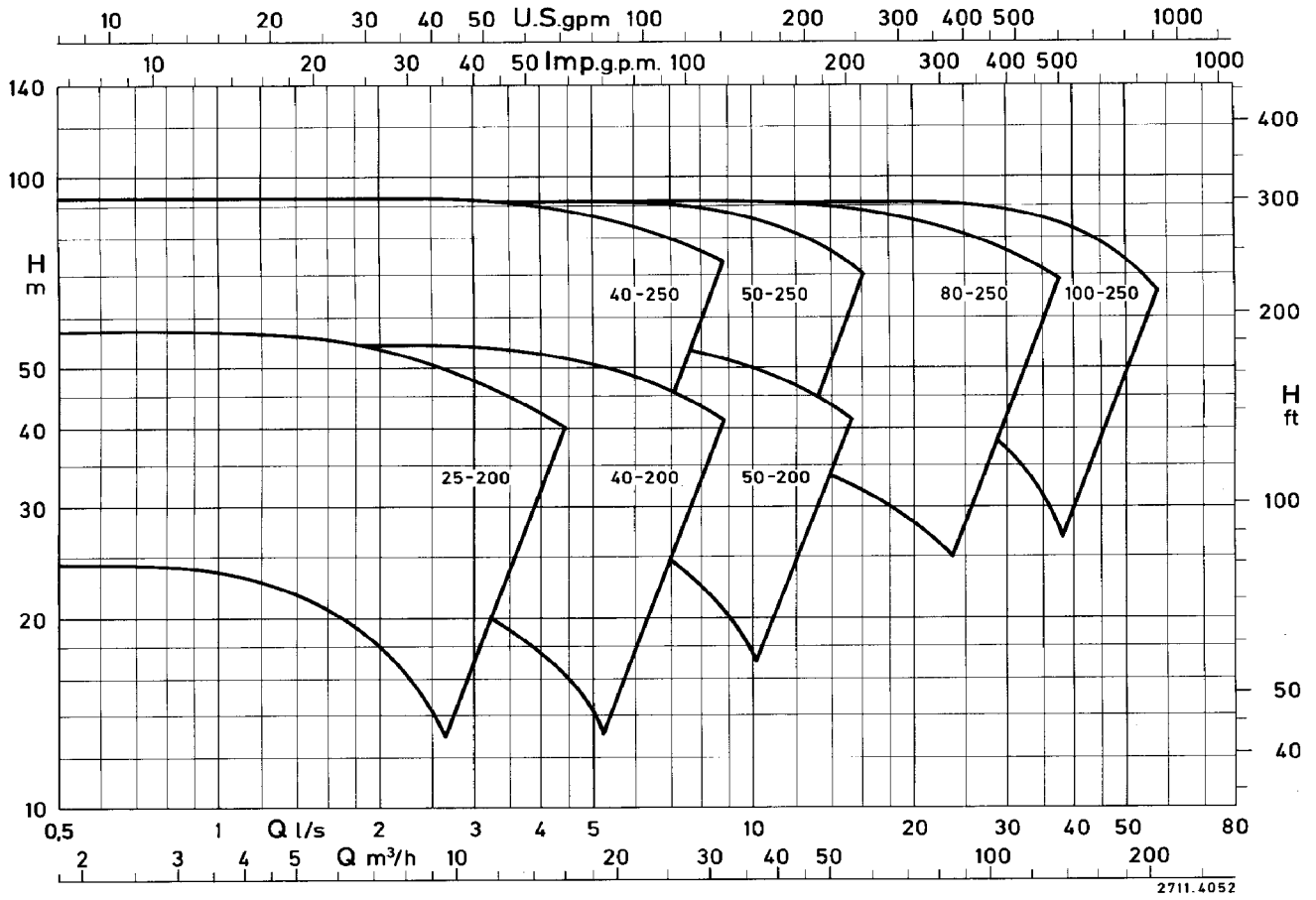
|                        |                |                                       |
|------------------------|----------------|---------------------------------------|
| Capacities             | Q              | up to 220 l/s (800 m <sup>3</sup> /h) |
| Heads                  | H              | up to 93 m                            |
| Pump sizes             | DN             | 25 to 250                             |
| Operating pressures    | p <sub>2</sub> | up to 16 bar                          |
| Operating temperatures | t              | -70 °C to +300 °C                     |

**Certification**

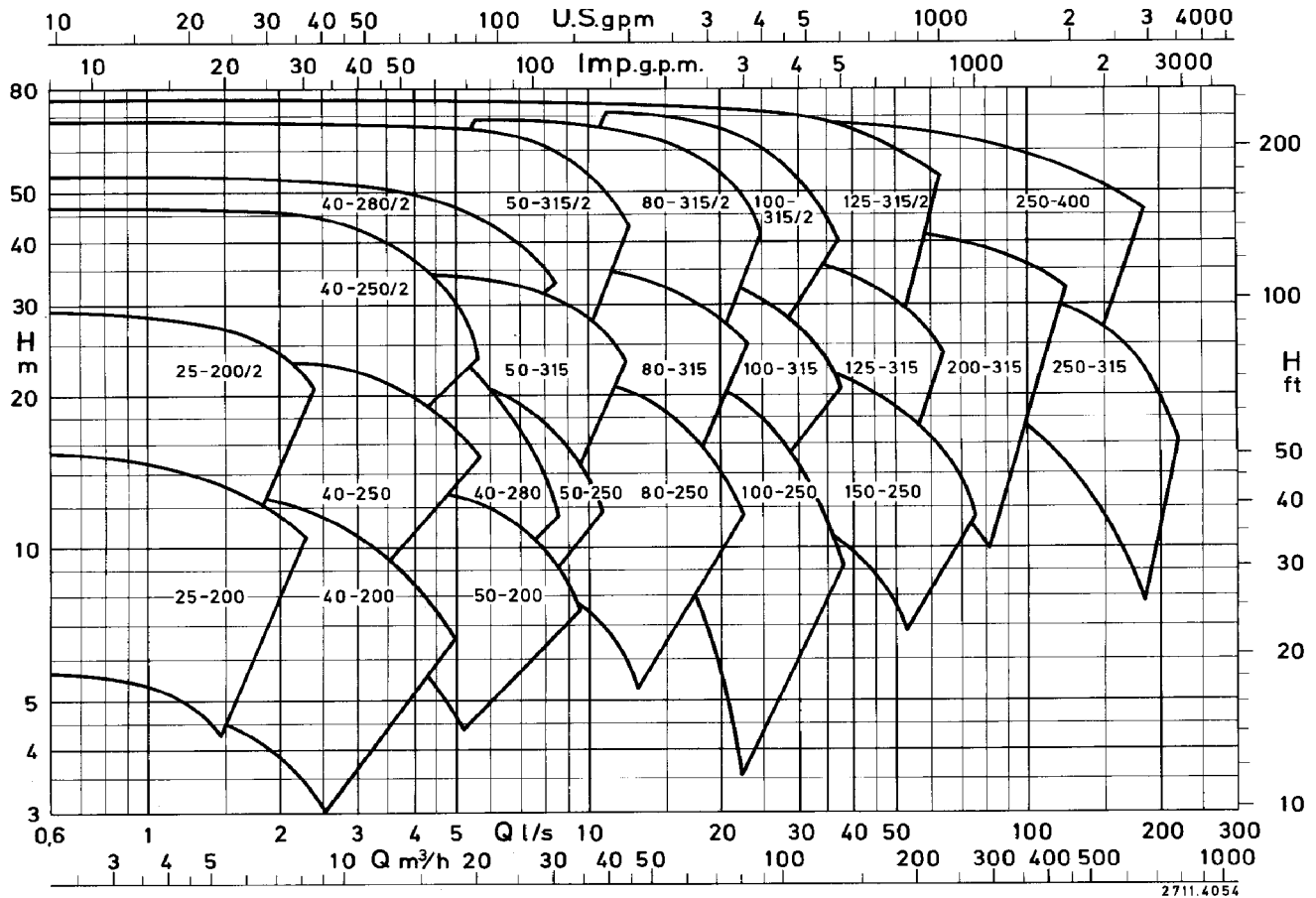
Certified quality management ISO 9001.

**Selection Charts**

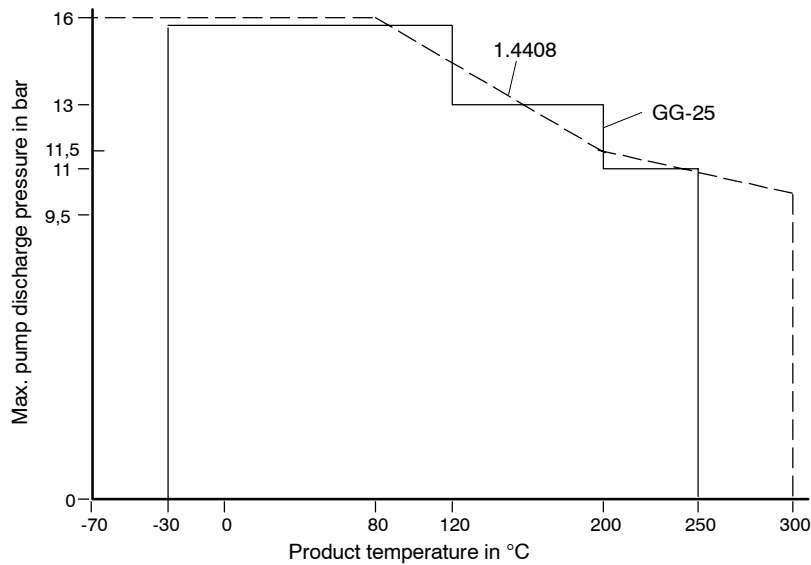
n = 2900 1/min



n = 1450 1/min



## Pressure and Temperature Limits



## Materials

| Part No.       | Description                         | CTN/CTN-H               |                      |
|----------------|-------------------------------------|-------------------------|----------------------|
|                |                                     | Material G              | Material C           |
| 102            | Volute casing                       | JL1040 <sup>5)</sup>    | 1.4408               |
| 108            | Stage casing                        | JL1040 <sup>5)</sup>    | 1.4408               |
| 153            | Suction nozzle                      | JL1040 <sup>5)</sup>    | 1.4408               |
| 162            | Suction cover                       | JL1040 <sup>5)</sup>    | 1.4408               |
| 210            | Shaft                               | C45SH+S                 | 1.4571SH             |
| 230            | Impeller                            | JL1040 <sup>5)</sup>    | 1.4408               |
| 341            | Motor stool                         | JL1040 <sup>5)</sup>    | JL1040 <sup>5)</sup> |
| 344            | Bearing bracket lantern             | JL1040 <sup>5)</sup>    | JL1040 <sup>5)</sup> |
| 350.04         | Guide bearing housing <sup>3)</sup> | JL1040 <sup>5)</sup>    | 1.4408               |
| 452.02         | Gland cover                         | C22+N                   | 1.4571               |
| 454.02         | Stuffing box ring                   | 1.4571                  | 1.4571               |
| 458.02         | Lantern ring                        | 1.4571                  | 1.4571               |
| 502.01 bis .04 | Casing wear ring                    | JL1040 <sup>5)</sup>    | -                    |
| 529.01/.03     | Bearing sleeve                      | 1.4122+QT750            | 1.4571               |
| 545.01/.03     | Bearing bush                        | Carbon <sup>4)</sup>    | Carbon <sup>4)</sup> |
| 71-9.01/.02    | Pipe assembly                       | JL1040 <sup>2) 5)</sup> | 1.4571/1.4408        |
| 72-1           | Flanged elbow                       | JL1040 <sup>2) 5)</sup> | 1.4408 <sup>2)</sup> |
| 852            | Threaded coupling                   | 1.4021+QT750            | 1.4571               |
| 893.02         | Soleplate                           | JL1040 <sup>5)</sup>    | JL1040 <sup>5)</sup> |
|                | Nuts and bolts                      | 5.6                     | A4                   |

1) if only one shaft is fitted: for larger installation depths the shaft assembly consists of pump shaft and drive shaft or of pump shaft, intermediate shaft(s) and drive shaft

2) on CTN-H: material variant G = St35; C = 1.4571

3) not applicable to CTN-H

4) standard version: other materials possible, depending on pumped liquid

5) to EN 1561

## Benefits at a Glance

### Thrust bearing

little axial movement of the rotor; held in position by the shaft nut. Rotor adjustable on mounted pump

### Shaft seal

not in contact with the pumped product, gland packing or mechanical seal possible

### Plain bearings

adapted to operating conditions, product-lubricated

### Double volute

reduces load on the plain bearings

### Pressure-retaining components

selected in well-proven calculation procedure, manufactured as quality casting with corrosion allowance

### Discharge pipe

raised above the soleplate, easy and quick installation without draining the tank

### Soleplate

round, interchangeable among certain pump sizes, odour- and gasproof soleplate design possible

### Installation depth

variable by combining different quantities of pipe assemblies (modular design system)

### Casing wear rings

replaceable (in material variant GG)

