# → Type 1960 / 1965

Vent valve made of brass with threaded connection



#### MATERIAL



#### ■ SPECIFICATION



1/2" to 1"



-60°C to + 225°C



-6 mbar to -800 mbar

## SUITABLE FOR



#### EXAMPLES OF USE

Vent valve for pipelines, pipeline systems, vessels and heat exchangers, in which the pressure should not fall below atmospheric pressure.

- Vessel emptying
- Protection against vacuum build-up in tanks, piping systems, heat exchangers and vessels in steam plants

#### Type 1960 / 1965: Connection, Installation dimensions, Weight 1960 1965 Nominal diameter DN 15 20 25 15 20 25 PN 40 40 40 40 40 40 3/4" (20) G 1/2" (15) 3/4" (20) 1" (25) 1/2" (15) 1" (25) Inlet / Outlet Installation dimen-Н 41 44 54 93 96 106 sions in mm H1 13 13 15 13 13 15 Ε 37 53 69 37 53 69 Α 32 46 32 60 60 46 SW 32 46 60 32 46 60 Weight 0,19 0,40 0,85 0,35 0,64 1,41 kg Range of -100 to -100 to -100 to mbar -6 -6 -6 adjustment -800 -800 -800

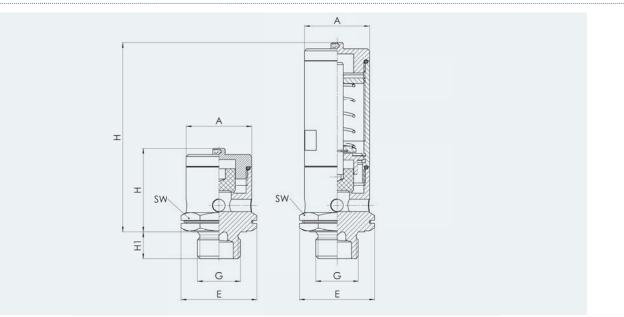
#### MATERIALS

Component	Material	DIN EN	ASME
Inlet body	Brass	CW617N	CW617N
Outlet body	Brass	CW617N	CW617N
Internal parts	Brass	CW617N	CW617N
Primary Seal	PTFE / PTFE + carbon	PTFE / PTFE + carbon	PTFE / PTFE + carbon
Secondary Seal	EPDM	EPDM	EPDM

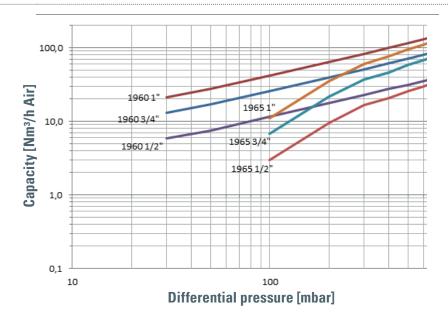


#### ■ NOMINAL DIAMETERS, CONNECTIONS, INSTALLATION DIMENSIONS

### Type 1960/1965 MAIN DIMENSIONS, INSTALLATION DIMENSIONS



#### CAPACITY CHART



Conversion:  $Nm^3/h \times \frac{1000}{3600} = Nl/s$ 

#### Type 1960 opening at -6 mbar (=0,994 bar abs. )

The flow rate increases with rising differential pressure.

#### Example size 1":

The flow rate at a differential pressure of 60 mbar amounts to 30 Nm<sup>3</sup>/h air which corresponds to 8,3 Nl/s The flow rate at a differential pressure of 200 mbar amounts to 65 Nm<sup>3</sup>/h air which corresponds to 18,1 Nl/s

#### Type 1965 adjustable from -100 up to -800 mbar ( from 0.9 to 0.2 bar abs. )

The flow rate is independent of the set pressure, however it increases with rising differential pressure.

Example size 1/2":

The flow rate at a differential pressure of 100 mbar amounts to 3 Nm<sup>3</sup>/h air which corresponds to 0.8 Nl/s The flow rate at a differential pressure of 400 mbar amounts to 20 Nm<sup>3</sup>/h air which corresponds to 5.6 Nl/s.

