# CT centrifugal pumps

tapflo

### your reliable pumpchoice

With experience from industrial fluid handling and pump manufacture since 1970, we know what you as a customer require from an industrial pump. Ever since we started our manufacture of air operated diaphragm pumps, we have always had our winning concept in mind: to create pumps for reliable duty and with a minimal number of components enabling easy maintenance. We are always keenly aware of new requirements and ideas from our customers. The products are therefore always in continuous progress with improved detail solutions, new materials and further accessories.

Tapflo quality

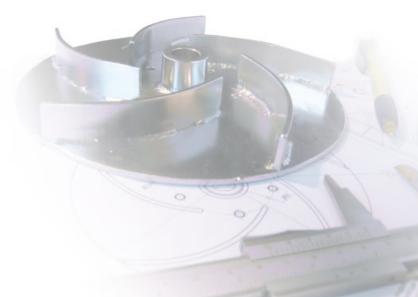
The Tapflo pump is usually an essential part in the process with hazardous fluids. We always strive to supply the safest and most environmental friendly solution for these fluids. As a part of our safety thinking, we are in the frontline following important standards, guidelines and directives. Many of our products comply with the EC ATEX directive for equipment in explosion hazardous environments. All our pumps are of course CE marked and followed by our comprehensive instruction manuals. Tapflo is an ISO 9001:2001 certified company. The EHEDG certification of our aseptic diaphragm pump was achieved in 2009.

The history of Tapflo

Tapflo was founded in Kungälv (north of Gothenburg), Sweden 1985 and has since then been working with design and manufacture of air operated diaphragm pumps. The product range has grown from a few plastic models, to complete PE & PTFE, metal and sanitary series and lately also with complete ranges of centrifugal pumps. Tapflo has now established sales offices in 20 countries and independent distributors in another 30 countries – spare parts and pumps are available worldwide.







The CT pumps are open or semi open single stage centrifugal pumps. They are manufactured in high finish and mechanical strong material stainless steel AISI 316L. The pump range meets the demands from a variety of today's industry. After all, CT is still available at a very appealing price level.

#### CTI — industrial series

The industrial series CTI is designed with glass blasted pump casing. A variety of connection types, mechanical seal options and other executions are available to satisfy most type of industrial duties.



CTH — hygienic series

The hygienic series CTH is supplied with electro polished pump casing and internals. This series is specially dedicated for hygienic duties in food, beverage and pharmaceutical industries, where clean- and drain-ability are important keys.

With 2900 i	-		available in
CTH AA-03	7 m <sup>3</sup> /h, 10 m	THE RESERVE TO SERVE THE PARTY OF THE PARTY	$\Lambda \pm /C$
CTH AA-05	12 m³/h, 10 m		$AT\langle E_{x}\rangle$
CTH BB-07	17 m³/h, 11 m		
CTH CC-15	19 m³/h, 22 m		_
CTH CC-22	34 m³/h, 22 m		
CTH CE-22	20 m³/h, 31 m		
CTH DD-40	50 m³/h, 22 m		
CTH DF-40	28 m³/h, 35 m		
CTH DF-60	42 m <sup>3</sup> /h, 35 m		
CTH DG-60	30 m <sup>3</sup> /h, 47 m		
CTH EF-55	42 m <sup>3</sup> /h, 35 m		
CTH EG-55	30 m <sup>3</sup> /h, 47 m		
CTH EF-75	60 m <sup>3</sup> /h, 35 m		
CTH EG-75	35 m <sup>3</sup> /h, 47 m		
With 1450 r	rpm motor:		
CTH AA-024	7 m <sup>3</sup> /h, 2.7 m		
CTH BB-054	9 m <sup>3</sup> /h, 2.8 m		
CTH CC-114	18 m <sup>3</sup> /h, 5.5 m		
CTH CE-114	22 m <sup>3</sup> /h, 7.7 m		
CTH DD-224	25 m <sup>3</sup> /h, 5.5 m		
CTH DF-224	34 m <sup>3</sup> /h, 8.7 m		
CTH DG-224	42 m <sup>3</sup> /h, 12.0 m		
330 221	.2 ,, 12.0 111		









# Wide range of applications

The CT range has a very wide range of applications – from transfer of water, to pumping of mild chemicals. Now with the hygienic series CTH, the number of applications within food, beverage and pharmaceutical industries has increased dramatically.

#### Food & beverage (CTH series)

Transfer of various ingredients and products like edible oil, flavor, alcohol, dairy products and juice. With heating jacket version there are further possibilities like pumping margarine, paraffin and chocolate. There are also many auxiliary applications like transfer of CIP liquids, detergents and water.

#### Chemical & pharma (CTI & CTH series)

Transfer of a variety of mild chemicals and solvents.

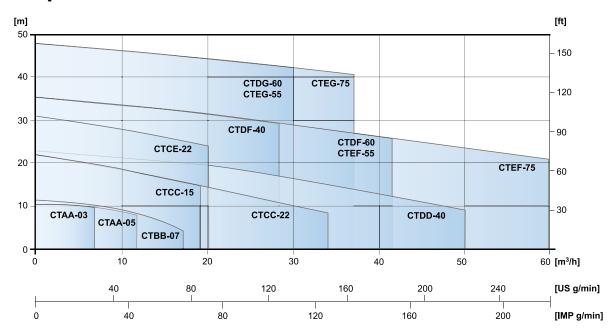
#### **Mechanic industries (CTI series)**

Handling of oil, lubricants, coolants and detergents etc.

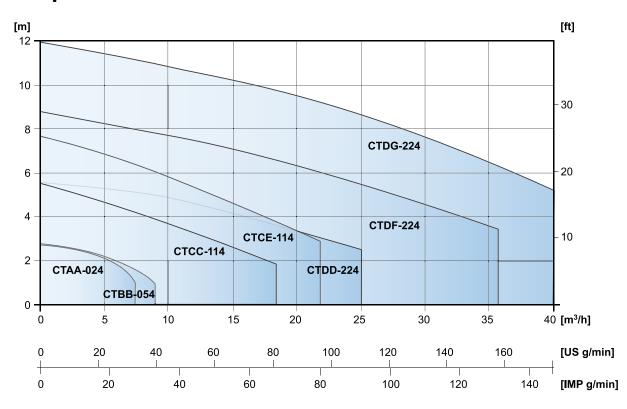
### Performance curves

The performance curves are based on water at 20°C. Other circumstances will affect the performance. These curves are only for first selection, contact us for detailed curves with required power, NPSH etc.

#### With 2900 rpm motor

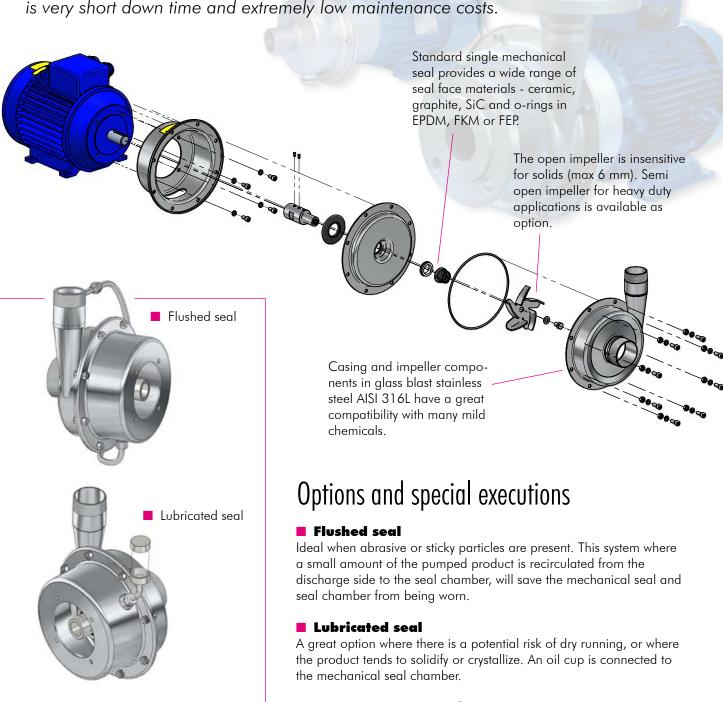


#### With 1450 rpm motor



### CTI - industrial series

A very simple and ingenious design, with only 19 different components grants for easy and quick maintenance, in many cases completely maintenance free. The effect is very short down time and extremely low maintenance costs.



# Long coupled

#### ■ Long coupled execution

The perfect solution when pumping hot products like oil at temperatures up to 180°C. Complete pump unit mounted on baseplate, with coupling and guard.

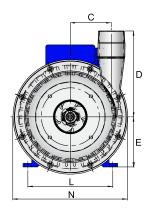
#### Flanged connections

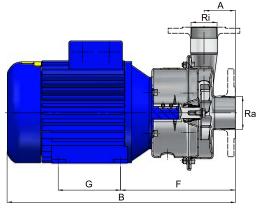
Instead of the standard BSP threaded connections, you can order all CTI pumps with flanged connections according to DIN (2633) or ANSI 150.

#### **■** Draining device

Plug at the bottom of the pump casing allows draining.

### CTI - technical data





#### **Connection dimensions**

Model	del BSPT male thread (standard)*		DIN 2 PN16 flange		ANSI 150 flange		
	Ra	Ri	Ra	Ri	Ra	Ri	
CTI A	1"	3/4"	25	20	1"	3/4"	
CTI B	1 1/2"	1″	40	25	1 1/2"	1"	
CTI C	1 1/2"	1 1/2"	40	40	1 1/2"	1 1/2"	
CTI D	2 1/2"	2"	65	50	2 1/2"	2"	
CTI E	2 1/2"	2"	65	50	2 1/2"	2"	

<sup>\* =</sup> NPT thread available as option

#### **General dimensions**

Model	Motor power (kW)	IEC motor size	A	B**	С	D	E	F	G	L	N
CTI AA-03	0.37	71	60	358	36	100	71	193	90	112	145
CTI AA-05	0.55	71	60	358	36	100	71	193	90	112	145
CTI BB-07	0.75	80	63	395	50	110	80	205	100	125	170
CTI CC-15	1.5	90	64	451	68	160	90	226	125	140	205
CTI CC-22	2.2	90	64	451	68	160	90	226	125	140	205
CTI CE-22	2.2	90	64	451	68	160	90	226	125	140	205
CTI DD-40	4.0	112	70	510	92	192	112	257	140	190	256
CTI DF-40	4.0	112	70	510	92	192	112	257	140	190	256
CTI DF-60***	6.0	112	70	521	92	192	112	262	140	190	256
CTI DG-60***	6.0	112	70	521	92	192	112	262	140	190	256
CTI EF-55	5.5	132	70	587	92	192	132	304	140	216	256
CTI EG-55	5.5	132	70	587	92	192	132	304	140	216	256
CTI EF-75	7.5	132	70	587	92	192	132	304	140	216	256
CTI EG-75	7.5	132	70	587	92	192	132	304	140	216	256
CTI AA-024	0.25	71	60	358	36	100	71	193	90	112	145
CTI BB-054	0.55	80	63	395	50	110	80	205	100	125	170
CTI CC-114	1.1	90	64	451	68	160	90	226	125	140	205
CTI CE-114	1.1	90	64	451	68	160	90	226	125	140	205
CTI DD-224	2.2	100	70	478	92	192	100	250	140	160	256
CTI DF-224	2.2	100	70	478	92	192	100	250	140	160	256
CTI DG-224	2.2	100	70	478	92	192	100	250	140	160	256

<sup>\*\* =</sup> This dimension may vary depending on motor brand

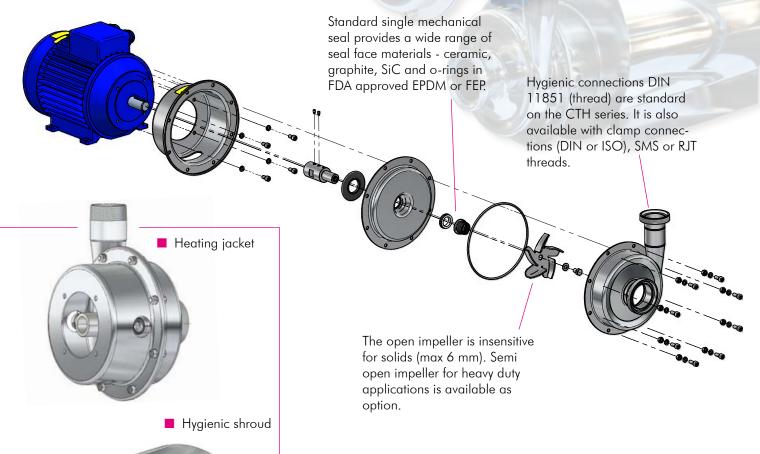
#### Materials, data and limits

Casing	Stainless steel AISI 316L glass blast
Impeller	Stainless steel AISI 316L glass blast, open (standard) or optional semi open type
Mechanical seal	Single ceramic/graphite (standard), SiC/SiC or SiC/graphite, optional with oil lube or flushed
O-rings	EPDM (standard), FKM, FEP/silicone or NBR
Motor	IP55, IEC frame B3/B14 (B3 on long coupled version). Available with ATEX cat 2 or 3, Eex e or Eex d motor
Max pressure	10 bar (PN10)
Temperature	max 90°C, max 180°C for long coupled version
Viscosity	max ~200 cSt
Particles	max diameter 6 mm (with standard open impeller), bigger if soft particles

<sup>\*\*\* =</sup> Special motor with increased power. Not available in EX-proof (ATEX) version

### CTH - hygienic series

The CTH series is dedicated for hygienic duties mainly within food, beverage and pharmaceutical industries. With casing and impeller in <0.8 Ra electro polished stainless steel AISI 316L, draining possibilites and hygienic shroud option it meets the demands of clean ability and high finish. Elastomers are approved according to FDA article 177.2600.



### Options and special executions

#### Heating jacket

Great protection for the mechanical seal in cases where there is a risk for solidification of the product. The heating jacket is also used when the pumped product has to maintain a specific temperature, high or low. A heating or cooling medium is continuously circulated in the jacket. Chocolate glaze, paraffin, starch, glucose syrup, margarine and eatable oil are some application examples.

#### Hygienic shroud

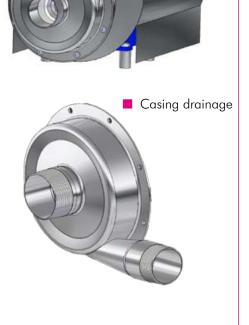
The hygienic motor shroud in polished AISI 316L protects the motor from spraying water.

#### Casing drainage

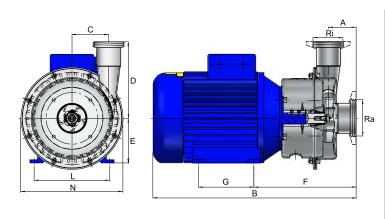
By positioning the outlet horizontal at the bottom, the pump features a hygienic and automatic draining.

#### Long coupled excecution

The perfect solution when pumping hot products like eatable oil. Complete pump unit mounted on baseplate, with coupling and guard. See image on page 6.



### CTH - technical data



#### **Connection dimensions**

Connection	Dim	Mode	Model CTH						
type		A	В	C	D	E			
DIN 11851	Ra	25	40	40	65	65			
thread (standard)	Ri	25	32	40	50	50			
DIN 32676	Ra	25	40	40	65	65			
clamp	Ri	20	25	40	50	50			
ISO 2852 clamp	Ra	25	38	38	70	70			
	Ri	21.3	25	38	51	51			
SMS thread	Ra	38	51	51	63	63			
	Ri	25	38	38	51	51			
RJT thread	Ra	1 1/2"	1 1/2"	2"	3″	3"			
	Ri	1"	1 1/2"	2"	2"	2"			

#### **General dimensions**

Model	Motor power (kW)	IEC motor size	A	B**	С	D	E	F	G	L	N
CTH AA-03	0.37	71	60	358	36	100	71	193	90	112	145
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CTH DD-40	4.0	112	70	510	92	192	112	257	140	190	256
CTH DF-40	4.0	112	70	510	92	192	112	257	140	190	256
CTH DF-60***	6.0	112	70	521	92	192	112	262	140	190	256
CTH DG-60***	6.0	112	70	521	92	192	112	262	140	190	256
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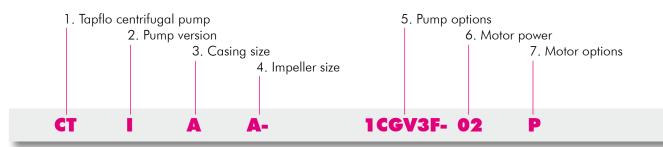
#### Materials, data and limits

Casing	Stainless steel AISI 316L electro polished Ra <0.8
Impeller	Stainless steel AISI 316L electro polished Ra <0.8, open (standard) or optional semi open type
Mechanical seal	Single ceramic/graphite (standard), SiC/SiC or SiC/graphite, optional flushed
O-rings	EPDM FDA approved (standard), or FEP/silicone FDA approved
Motor	IP55, IEC frame B3/B14 (B3 on long coupled version). Available with ATEX cat 2 or 3, Eex e or Eex d motor
Max pressure	10 bar (PN10)
Temperature	max 90°C, max 180°C for long coupled version
Viscosity	max ~200 cSt
Particles	max diameter 6 mm (with standard open impeller), bigger if soft particles

<sup>\*\*\*</sup> = Special motor with increased power. Not available in EX-proof (ATEX) version

### Ordering a CT pump

CTI and CTH series are available in standard versions from stock as well as special versions to suit any requirements. When ordering, please follow below example.



#### 1. CT = Tapflo centrifugal pump

#### 2. Pump version

= Industrial version = Hygienic version

#### 3. Casing size

Motor flange diameter / motor IEC size

 $= 105 \, \text{mm} / 71$  $= 120 \, \text{mm} / 80$ C  $= 140 \, \text{mm} / 90$ D  $= 160 \, \text{mm} / 100 \, \text{or} \, 112$ Е  $= 200 \, \text{mm} / 132$ 

#### 4. Impeller size

= 90 mmΑ =98 mmВ C = 125 mmD  $= 130 \, \text{mm}$ Ε  $= 135 \, \text{mm}$ F  $= 155 \, \text{mm}$ G  $= 180 \, \text{mm}$ 

#### 5. Pump options

1. Mechanical seal

Blank\* = ceramic/graphite/EPDM (FDA on CTH) 1CGV = ceramic/graphite/FKM (CTI only) 1CGF = ceramic/graphite/FEP (FDA) 1CGN = ceramic/graphite/NBR (CTI only) 1SSE = SiC/SiC/EPDM (FDA on CTH)1SSV = SiC/SiC/FKM (CTI only)1SSF = SiC/SiC/FEP (FDA)1SSN = SiC/SiC/NBR (CTI only) 1SGE = SiC/graphite/EPDM (FDA on CTH) 1SGV = SiC/graphite/FKM (CTI only)

1SGF = SiC/graphite/FEP (FDA)1SGN = SiC/graphite/NBR (CTI only) 3. Connection options

Blank\* = Thread BSP on CTI Thread DIN 11851 on CTH 3A = Flanged ANSI 150 (CTI only) 3F

= Flanged DIN 2633, PN10/16 (CTI only)

3C = Clamp ISO 2852 (CTH only) 3T = Clamp DIN 32676 (CTH only) 3S = Thread SMS (CTH only) 3R = Thread RJT (CTH only)

4. Special excecutions

= Heating jacket 4J 4F = Flushed seal 47 = Oil lubricated seal

4H = Semi open heavy duty impeller

4K = Drain plug

4P05 = Polished to Ra < 0.5 (CTH only)

#### 6. Motor power / IEC motor size

2900 rpm motors (2-pole):  $= 0.37 \, \text{kW} / 71$ 03

05  $= 0.55 \, \text{kW} / 71$ 07  $= 0.75 \, \text{kW} / 80$ 15  $= 1.5 \, \text{kW} / 90$ 22  $= 2.2 \, \text{kW} / 90$ 40  $= 4.0 \, \text{kW} / 112$ 

60 = 6.0 kW / 112 special increased power

55  $= 5.5 \, \text{kW} / 132$ 75  $= 7.5 \, \text{kW} / 132$ 

1450 rpm motors (4-pole):

024  $= 0.25 \, \text{kW} / 71$ 054  $= 0.55 \, \text{kW} / 80$ 114  $= 1.1 \, \text{kW} / 90$  $= 2.2 \, \text{kW} / 100$ 224

#### 7. Motor options

= Hygienic motor shroud (CTH only) Μ

В = Long coupled pump w. base plate/coupling

X2d = Eex d IIB T4 motor X2e = Eex e IIB T3 motor = Single phase motor = Motor with PTC thermistor

<sup>\* =</sup> standard excecution

## Other Tapflo products

Tapflo is today one of the leading European manufacturers of air operated diaphragm pumps. With comprehensive ranges in metals and plastics, the diaphragm pumps are the core of Tapflo. The portfolio is now also widened with magdrive centrifugal pumps, vertical centrifugal pumps and filter units.

#### Air operated diaphragm pumps

#### PE & PFTE pumps

Pumps made of polyethylene (PE) or virgin PTFE- plastics are suitable for handling almost any kind of liquid.

#### Metal pumps

Available in aluminium, cast iron, stainless steel, Hastelloy and PTFE-coated aluminium

#### Sanitary pumps

Pumps particularly designed to meet the requirements of the food, beverage, pharmaceutical and cosmetic industries.

#### Pharamceutical pumps

This series is produced to serve the biotechand pharmaceutical industries in numerous applications.

#### **EHEDG** aseptic pumps

Our new aseptic series for sterile applications in primarily the pharmaceuticals, bio technology and foodstuffs industries.





#### ■ Magdrive centrifugal pumps



#### Vertical centrifugal pumps





#### Please contact us at your nearest Tapflo office

Tapflo has approximately 50 sales offices spread over more than 20 countries. In addition to this we are represented by independent distributors in about another 30 countries.

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Australia Belarus Belgiuim Bosnia Brazil Bulgaria Chile China Colombia Croatia Czech/Slovakia Denmark

Ecuador Estonia Finland France Greece Germany Hong-Kong Hungary India Indonesia Iran Ireland

Israel Italy Khazakstan Latvia Lithuania Macedonia Malaysia Montenegro The Netherlands New Zealand

Norway Poland Philippines Romania Russia Singapore Slovenia South Africa Spain Sweden Switzerland

Syria Taiwan Thailand Turkey Ukraine United Arab Emirate United Kingdom USA
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